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# PIONEERING THE POWER THAT MATTERS.

Rolls-Royce provides world-class power solutions and complete life-cycle support under our product and solution brand MTU. Through digitalization and electrification, we strive to develop drive and power generation solutions that are even cleaner and smarter and thus provide answers to the challenges posed by the rapidly growing societal demands for energy and mobility. We deliver and service comprehensive, powerful and reliable systems, based on both gas and diesel engines, as well as electrified hybrid systems. These clean and technologically advanced solutions serve our customers in the marine and infrastructure sectors worldwide.

#### A solution provider

Our systems power the largest yachts, the strongest tugboats and the biggest land vehicles and provide energy for the world's most important mission-critical applications. Through advanced solutions such as microgrids, we integrate renewable energies and manage the power needs of our customers.

Our customized service offerings help you maximize uptime and performance and are supported by our digital solutions, which enable remote monitoring, predictive maintenance and a range of other benefits that keep your systems running at their best.

For over 110 years, we have provided innovative power solutions for our customers – meeting even the most demanding drive requirements. Our products and services span a wide range of applications and power needs, with both standard and customized options.

#### An expert in technology

As part of Rolls-Royce, we have long been known for cutting-edge innovation and technological leadership in product development. That same spirit of innovation inspires our sustainability efforts. Our focus is on developing and implementing system solutions that both maximize efficiency and reduce emissions – which in turn work to reduce our impact on the environment.

#### A passionate and reliable partner

We at Rolls-Royce spend every day working together with our customers to deliver engines, systems and complete life-cycle solutions that best fit your needs. We understand that each

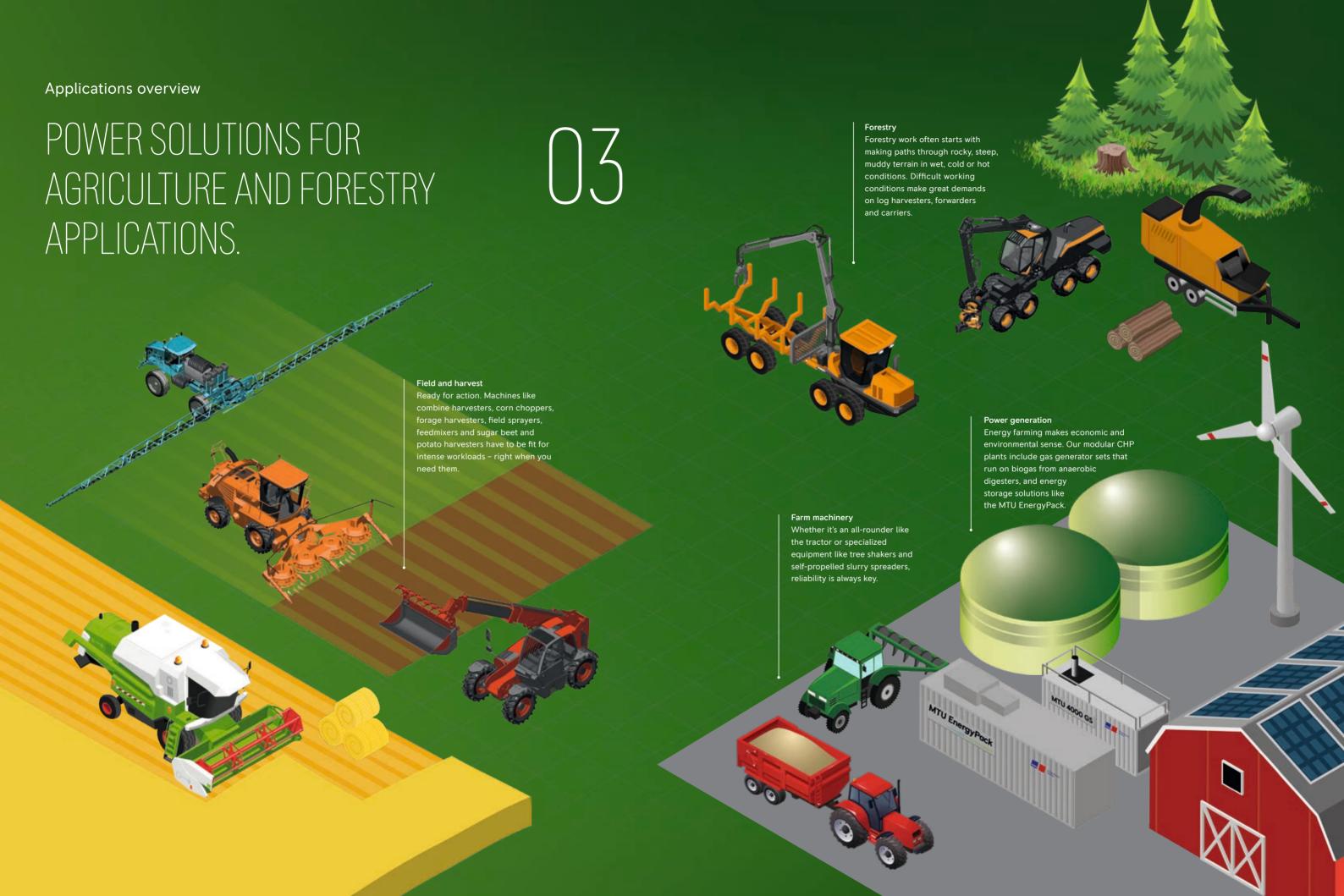
application is different and has its own specific demands. Our engineers embrace the challenge of finding the perfect solution for your unique power requirements. Every step of the way – from project planning, through design, delivery and commissioning to the lifetime care of your equipment – we are dedicated to helping you get the most from your MTU investment.

#### Partnership with Mercedes-Benz

MTU Series 1000, 1100, 1300 and 1500 engines are based on Mercedes-Benz models customized for off-highway use. These engines range from 115–480 kW and have been specially designed for agriculture and forestry applications and further developed to meet EU Stage V regulations.







#### Core competence

# IT'S ALWAYS A GOOD DAY WHEN YOU ARE FULLY PREPARED.

04

Success in agriculture and forestry has always been highly dependent on the weather. The impact of climate change is making this situation more extreme. That means that the availability of your machinery is essential.

#### Maximum availability - every day and everywhere

Our engines represent the best availability and reliability, low life-cycle costs and maximum economy for thousand-fold proven durability and an excellent power-to-weight ratio. With our integration of know-how and numerous years of experience we ensure that our extensive product range can consistently provide the right drive solution.

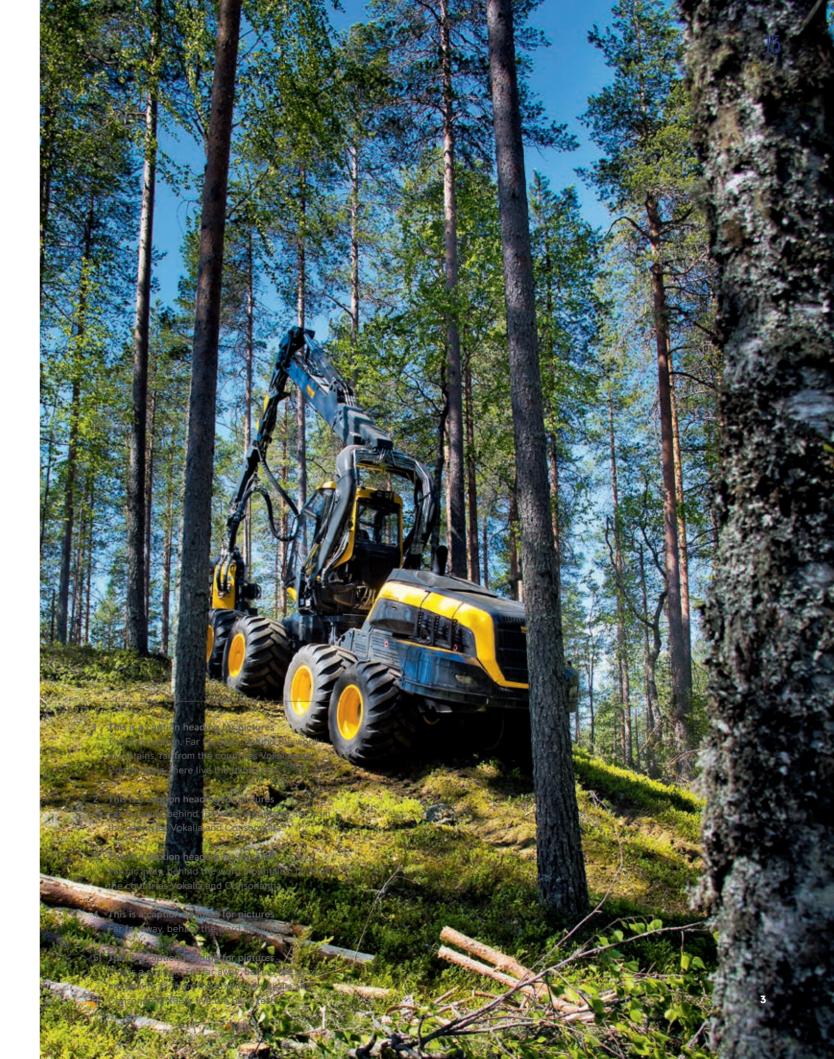
#### Cost-effectiveness and low emissions

Our engines are among the lowest-consumption engines on the market. Optimized, efficient combustion and exhaust aftertreatment mean that our diesel drives meet the widest range of emissions specifications up to EU Stage V. In addition to their well-known longevity, low-maintenance construction and long service intervals also ensure their cost-effectiveness.

- 1 Claas Xerion 5500 MTU 6R 1300/OM 471, 390 kW
- 2 Holmer Terra Variant 435 MTU 6R 1100/OM 470, 320 kW
- 3 Ponsse Harvester Scorpion MTU 6R 1000/OM 936, 210 kW









#### Core technology

# ALL ENGINES AT A GLANCE.

The higher the requirements and the more specific the application. the greater the need for our engines. That's because we develop the optimum drive solutions for all individual tasks. The large range of engines contains the right answer for every application – a solution including the highest performance and greatest reliability, safety, environmental friendliness and operating efficiency.



Series 460 The proven, evolved engine. For heavy and medium duty operation. 220-375 kW (295-503 bhp)



Series 4R 1000/OM 934 Increased rated power. One of the most successful engines ever. For heavy and medium duty operation. 115-170 kW (154-228 bhp)



Series 6R 1000/OM 936 Uncompromising availability. For heavy and medium duty operation. 180-280 kW (24-375 bhp)

Series 900

Maximum efficiency and availability.

75-240 kW (101-322 bhp)

For heavy and medium duty operation.



Our engines can be operated all over the world in compliance with local regulations. This is achieved without making changes to the engine footprint, which means equipment manufacturers have planning security for their own designs. Optional parts make every engine adaptable to specific demands.

#### Analytics

We use the most diverse analysis and simulation tools to develop state-of-the-art engines. These include vibration analyses, component strength verification and dynamic response simulations.

#### Electronics

The MCM engine control unit and the ACM aftertreatment control unit, control key systems such as fuel injection and turbocharging as well as the emission management system - ensuring high torque, full power and lowest fuel consumption. The CPC4 vehicle control unit provides an extensive set of functions to the vehicle and its operator.







customized by

#### Optional parts

We provide optional parts for your engine such as oil pans, starters/ generators, flywheel housings and much more. Genuine parts maximize performance, prolong engine life and meet today's strict requirements, making them the best possible match for your engine.

#### Turbocharging

Single-stage turbochargers compress the air so that more oxygen flows into the combustion chamber. In this way, more fuel is burned and the power output of the engine increases accordingly. Two-stage controlled turbocharging ensures low fuel consumption across a wide speed range, exceptionally high torque at low speeds, and clean combustion. On our Series 1500 engines, a turbo compound unit recovers energy from the exhaust gases and increases efficiency even further - with a 5% fuel saving over similar engines.

#### Fuel injection

We optimize fuel combustion in the cylinder by means of its electronically controlled common rail fuel injection system in combination with other technologies such as turbocharging.

#### One-box solution for exhaust

#### gas aftertreatment

Combined "all-in-one" box with selective catalytic reduction (SCR), diesel particulate filter (DPF) and integrated dosing unit provides proven product features for profitable use while meeting the emission limits for EU Stage V. The decrease in harmful emissions is achieved along with a reduction in fuel consumption.

#### Internal emission reduction

With exhaust gas recirculation (EGR), the amount of nitrogen oxide can be significantly reduced using internal emission technology alone, resulting in a positive impact on the overall system consumption (fuel and urea). Combustion can be further optimized to lower emissions and consumption by the use of common rail fuel injection. Single-stage and two-stage turbocharging also increase engine efficiency.



Series 1100/OM 470

240-340 kW (322-456 bhp)

For heavy and medium duty operation.

More efficient than ever. Save up to 3% in fuel in comparison to EU Stage IV/EPA Tier 4 final.

Series 1300/OM 471 The toughest ever. With improved peak torque. For heavy and medium duty operation. 320-390 kW (429-523 bhp)



Series 1500/OM 473 Low life-cycle costs. Quick and easy maintenance. For heavy and medium duty operation. 380-480 kW (509-644 bhp)



Series 2000 A powerful heart for maximum agility. For heavy and medium duty operation. 567 - 970 kW (760 - 1301 bhp)





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#### Green technology

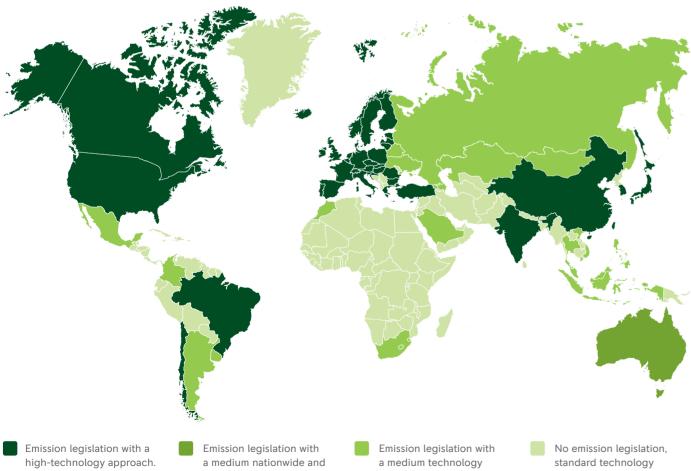
# 97.8% REDUCTION IN SOOT EMISSIONS OVER 19 YEARS.

The increasingly stringent emissions limits are fast approaching the ideal "zero emissions" target for diesel engines. The statistics speak

over the course of 19 years, EU emissions stages have been tightened four times and EPA Tier regulations have been created to govern

industrial engines. EU Stage V will be the fifth time since Stage I (1996) that emissions limits have been tightened, representing a cut of more than 94% in nitrogen oxides. At 97.8%, reductions in soot particulate emissions have been even greater.

## EMISSION FORECAST 2028.

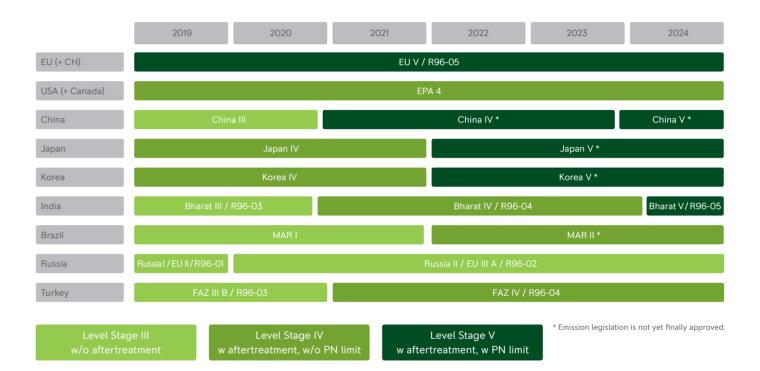


high-technology approach in emission hotspots.

approach.

approach.

# NRMM EMISSION LEGISLATION 130-560 KW.



# **EMISSION** FLEX PACKAGE.

Wherever in the world you want to market your agricultural and forestry machines, you need a drive package that performs. With our Emission Flex Package, you increase your flexibility in highly regulated markets as well as in countries with no or lower emissions standards.

Our software allows the engine's exhaust gas aftertreatment system and SCR system to be deactivated without hardware changes, eliminating the need for time-consuming modifications. With two engine generations from 115-480 kW, we are well prepared to offer the solution that meets your individual requirements best.



#### Complete power system solutions for biogas

## MICROGRIDS FOR FARMERS.

## Reduce energy costs, improve your ecological balance sheet, and secure your power supply.

A microgrid on a farm can comprise several different elements depending on the type, size and location of the farm. For example, you can use an anaerobic digester to generate methane biogas from manure if you have livestock, or from other waste materials such as sewage and other organic waste matter.

The biogas can be used to drive a tractor with a gas engine or to generate electricity and heat with a Series 400 or 4000 biogas combined heat and power system (CHP). The principle of a CHP system based on biogas is simple and ingenious: the biogas is used to generate power in a manner that is both economical and saves resources. The power produced can either be used to supply your own requirements, or it can be fed into the public power grid.

The heat generated by engine operation (as part of exhaust gas, coolant and oil) is used by heat exchangers to maintain the fermenter's temperature at a constant level, optimal for the fermentation process. Additional heat consumers, such as houses or groups of buildings within the farm or in neighboring residential areas, can also be supplied with heat.

The electricity from the CHP can also be stored in the batteries of our MTU EnergyPack. The MTU EnergyPack lets you integrate and store energy from other renewable sources on the farm, such as windmills or solar panels. Adding our controls, your microgrid becomes smart, with the ability to be connected to the public power grid and/or in island mode.

# Heat for network supply (e.g. for heating buildings) Heat for internal demands Power Anaerobic digester Power for network supply Power for internal demands Power for internal demands Power for internal demands Power for internal demands

## ECONOMICAL. SUSTAINABLE. CLEAN.

Our biogas-powered systems generate clean, economical and sustainable power, heat and cooling energy for agricultural farms.

This smart series 400 system is optimized for biogas use. Its combustion chambers ensure the highest performance level in this category. The system comes with MTU Module Control, a generator, ignition system, mixture cooler, crank-case ventilation and knock detection.

The optimized series 4000 engine for biogas use ensures highest levels of efficiency in this performance category thanks to the crank-case ventilated combustion chambers, the optimally tailored generator and the ignition system allowing the most efficient level of operation for all cylinders. Further, the knock detection and regulations protect the engine from abnormal operating conditions.



MTU 400 GS 50 Hz: 136-420 kWe 60 Hz: 132-358 kWe

For natural, biogas and other gases.



MTU 4000 GS 50 Hz: 776-2,530 kWe 60 Hz: 760-2.130 kWe

For natural, biogas and other gases.

# MTU ENERGYPACK — THE FLEXIBLE STORAGE SOI UTION.

#### Improves the reliability and profitability of your microgrid

The new MTU EnergyPack is a valuable addition for any microgrid. It stores electricity from any distributed power system – such as biogas gensets, wind turbines or solar panels – and delivers it when you need it. The MTU EnergyPack is an all-in-one solution that can be easily scaled to your needs.

You can use the stored power to cover your farm's requirements, for example to compensate for supply fluctuations without recurring to the public grid. You can also feed surplus energy into a public power grid when the prices suit you best (our equipment has the necessary certifications to participate in the power balancing market).





maintenance services can be planned around

your schedule, so your equipment is available

when you need it most.

#### Service

# TAKE CARE OF YOUR INVESTMENT.

its performance, prolong its life and protect it

maintenance program.

- making them an essential part of your preventive

Our engines and systems are built to deliver robust, reliable performance. But our commitment to your success doesn't end there. For maximum uptime, longer life and optimized costs, rely on MTU ValueCare - the only service portfolio designed specifically with your equipment in mind. Protect your investment When it's time for an overhaul, count on factory With Extended Coverage, you can be assured remanufactured engines to put your equipment that the costs of unplanned repairs are covered, back to work even faster. They also help reduce with service performed by MTU-certified downtime, service time and indirect costs such technicians - upholding resale value and ensuring as storage. long-term confidence in your investment. Reduce life-cycle costs Count on a wide range of factory remanufactured **Empower your operators** parts to help optimize the life-cycle costs of your Ensure long, reliable equipment life by empowering equipment. your staff. The MTU hands-on training provides all of the knowledge they'll need to operate and care for your equipment. And with our digital solutions, you can monitor equipment health and activity from afar, helping you be more proactive. Keep everything running smoothly Original parts, filters, oils and coolants work in Avoid the unexpected with professional service perfect harmony with your equipment to maximize from MTU-certified technicians. Preventive

#### Service

# OUR GLOBAL 24/7 PROMISE.

Whenever and wherever you need expert support, our specialists are available. Our global service network of more than 1,200 locations - backed by our cutting-edge Parts Logistics and Customer Care Center - provides you this assurance.

To find your local MTU-distributor, visit www.mtu-solutions.com.

#### Always on call, 24/7

or assigning an urgent problem to a dedicated team of MTU-experts, we're ready to assist you - wherever you are, whatever you need.

+49 7541 90 77777 Europe, Middle East, Africa Asia/Pacific +65 6860 9669 North and Latin America +1 248 560 8888

info@ps.rolls-royce.com

Whether it's connecting you with a local service partner

## 4 Reworking

1 Disassembly

All reusable parts are reworked and machined using series production processes to meet tolerance requirements.

The factory rebuild process

The engine is taken apart

completely and recyclable

materials are separated.

Remanufactured products

REMAN-ENGINE —

EXCHANGE AND SAVE.

Engines are assembled using reworked/rebuilt parts and components and new wear parts.

#### 2 Cleaning

5 Reassembly

Paint and rust are removed from all parts and components.

### 3 Inspection

All parts are examined against factory-specified tolerance and wear limits.

#### 6 Quality control

Test run using series production criteria to replicate difficult field conditions (e.g. extreme temperatures).

# 24/7









#### Complete remanufactured engines - for rapid availability

- Plug-and-play solution reduces downtimes
- A worthwhile investment if the vehicle is to deliver maximum availability for a long time to come
- For maximum and longest vehicle availability

#### A complete remanufactured engine includes:

- Air compressor
- Control unit with updated software
- Engine wiring harness
- Exhaust manifold
- Flywheel
- Power steering pump
- Starter (for Series 500)
- Turbocharger
- Vibration damper
- Water pump

#### Factory engine overhaul - the economical alternative

A factory overhaul is the economical alternative to a remanufactured engine, and is especially worthwhile for older vehicles. Your engine will come back from the factory fully overhauled and renewed.