

Marine & Offshore

# SOLUTION GUIDE



Edition 1/24, valid from 08/2024

## POWER TO PROTECT. POWER TO PERFORM.

We at Rolls-Royce provide world-class power solutions and complete life-cycle support under our product and solution brand *mtu*. Fully utilizing the potential of digitalization and electrification, we strive to develop climate-neutral drive and power generation solutions that are even cleaner and smarter and thus provide answers to the challenges posed by climate change and the rapidly growing societal demands for energy and mobility. We deliver and service comprehensive, powerful and reliable systems, based on both gas and diesel engines, as well as electrified hybrid systems.

#### A solution provider

*mtu* systems power the most modern yachts, the strongest tugboats and the biggest land vehicles and provide energy for the world's most important mission-critical applications. With advanced solutions such as microgrids we integrate renewable energies and manage the power needs of our customers.

For over 110 years we have provided innovative solutions for our customers – meeting even the most demanding drive and power requirements. Our products and services span a wide range of applications and power needs, with both standard and customized options.

#### An expert in technology

*mtu* products are known for cutting-edge innovation and technological leadership. That same spirit of innovation inspires our sustainability efforts. Our focus is on developing and implementing system solutions that both maximize efficiency and reduce emissions – which in turn helps to reduce our impact on the environment.

#### A passionate and reliable partner

We at Rolls-Royce spend every day working together with our customers, to deliver engines, systems and complete life-cycle solutions that best fit their needs. We understand that each application is different and has its own specific demands. Our engineers embrace the challenge of finding the perfect solution for your unique power requirements. Every step of the way – from project planning, through design, delivery and commissioning; to the lifetime care of your equipment – we are dedicated to helping you get the most from your *mtu* investment.



1 © Northrop Grumman



## Selection guideline Marine and offshore Offshore exploration & production Power range Power range marine and offshore Power range offshore exploration & production Rating philosophy Power definition Explanation engine and genset designation New product introduction mtu engines and gensets overview mtu Series 2000 mtu Series 4000 mtu Series 1163 mtu Series 8000 mtu Series 4000 genset – 50 Hz & 60 Hz Diesel/Gas engines for mechanic propulsion Diesel/gas engines for mechanic propulsion Engines and gensets for on-board power generation and electric-propulsion - 50 Hz & 60 Hz Engines and gensets for offshore wind and exploration & production Engines and gensets for offshore power generation -50 Hz & 60 Hz

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Solution Guide Marine & Offshore

Selection guideline

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## MARINE AND OFFSHORE

Application gr	oup >	1A	1B	1D	1DS
Mechanical pr	opulsion engines				
	Planing				
Yacht	Semi planing				
facili	Small displacement				
	Large displ. > 120 ft.				
Quarter al litera	Inland freighters				
Cargo ships & tankers	Coastal ships				
& tankers	Sea-river ships				
Desserver	Tourist boats				
Passenger	Passenger ferries				
ships	Cabin cruisers ships				
	Double-ended				
RoPax	ferries				
ferries	Fast ferries < 50 m				
	Fast ferries > 50 m				
	Tow & push boats				
Tugs &	Harbour tugs				
push boats	Coastal tugs				
	Escort tugs				
	Crew boats				
	Offshore supply ves.				
	Anchor handl. tugs				
Offshore	Pilot boats				
vessels &	Trawler (fishing ves.)				
crew boats	Eirefighting vessels				
Crew Duals	Rescue vessels				
	Research vess.				
	Dredgers				
	Cable laying vessels				

The guideline above gives a rough overview which application groups can be considered for which type of vessel or business model. To allocate which application group suits your demands best, the intended annual usage and the expected load profile have to be considered.

Application gr	1A	1B	1D	1DS	
Mechanical pr	opulsion engines				
	Corvettes, Frigates, Destroyers				
Marine naval vessels	Fleet support vessels				
	Mine countermeasure vessels				
Patrol boats	Small patrol crafts Offshore patrol vessels		•	•	

Application group >		3A / 3B / 3C	3A / 3B / 3C	selected 1A / 1B
-	eneration and ectric propulsion	50 Hz	60 Hz	variable
	On-board			
	powergen			
	Diesel-electric			
	propulsion			
	Emergency			
	powergen			

3C is available for selected Offshore applications only.

## Selection guideline

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## OFFSHORE EXPLORATION & PRODUCTION AND OFFSHORE WIND APPLICATIONS

#### mtu diesel engines for

- Heavy lift vessel
- Diving support vessel
- Pipe-laying vessel
- Cable-laying vessel
- Subsea support vessel
- Well intervention vessel
- Accommodation vessel
- Drill ship
- Offshore wind converter station
- Fixed platform

- Tension-leg platform
- Jack-up rig
- Spar-type platform
- Normally unmanned installation (NUI)
- Conductor support system
- Compliant power
- FLNG
- Semi-submersible
- FPSO

## *mtu* diesel engines for power generation - constant speed

Application group >	3A	3B	3C
Power generation	50 / 60 Hz	50 / 60 Hz	50 / 60 Hz
Power generation			
Electric firepump drives			
Electric drilling drives			

The guideline above gives a rough overview which application groups can be considered for which type of vessel or business model. To allocate which application group suits your demands best, the intended annual usage and the expected load profile have to be considered.

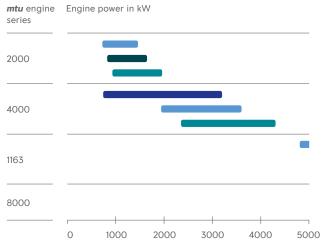


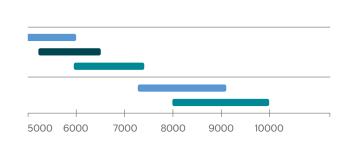
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## Power range

## MARINE AND OFFSHORE

#### Main propulsion:





#### mtu engine power in kW

Engines	1A	1B	1D	1DS
2000	-	720 - 1440	810 - 1630	932 - 1939
4000	746 - 3200	1920 - 3600	-	2340 - 4300
1163	-	4800 - 6000	5200 - 6500	5920 - 7400
8000	-	7280 - 9100	-	8000 - 10000

#### 1A Engines for vessels with unrestricted continuous operation

Average load: 70 - 90% of rated power; Rating definition: ICFN, fuel stop; Typical annual usage: unrestricted\*

#### B Engines for fast vessels with high load factors

Average load: 60 - 80% of rated power; Rating definition: ICFN, fuel stop; Typical annual usage: 5000 hours\*

#### 1D Engines for fast vessels with intermittent load factors

Average load: ≤ 60% of rated power; Rating definition: ICFN, fuel stop; Typical annual usage: 3000 hours\*

#### IDS Engines for fast vessels with low load factors

Average load:  $\leq 60\%$  of rated power; Rating definition: ICFN, fuel stop; Typical annual usage: 1500 hours\*

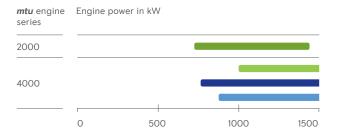
 \* Application groups (page 6-9) only indicate which *mtu* engine suits your demands best. For your type of vessel, you can also choose engines from other application groups than stated in the selection guideline.
 Please note: 1A, 1B and 1D ratings are overload capable to 110% (ICXN) for

factory acceptance test, but limited to 100% for operation. 1DS ratings are not overload capable at all (exception: 4000 M93).

#### Power range

## MARINE AND OFFSHORE

## Marine on-board power generation, diesel-electric drives and generator sets: Fix speed and variable speed gensets

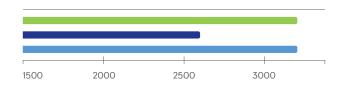


#### mtu engine power in kW - fix speed

Engines	3A / 3B	3A / 3B
Frequency	50 Hz	60 Hz
4000	760 - 2600	895 - 3200

#### mtu engine power in kW - variable speed

Engines	1B	1A
Speed range	~ 1200 - 2250 rpm	~ 900 - 1800 rpm
2000	720 - 1440	
4000		1000 - 3200



## 3A /Engines for onboard power generation and3Bdiesel-electric drive

Continuous operation 50 Hz; Rating definition: ICXN, 10% overload capability Continuous operation 60 Hz; Rating definition: ICXN, 10% overload capability

- 1A Engines for vessels with unrestricted continuous operation
- 1B Engines for fast vessels with high load factors

Continuous operation with variable speed / load; Rating definition: ICFN, temporary 10% overload capability for load steps

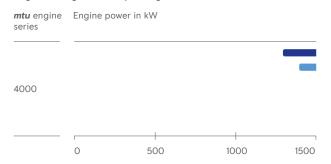
Application groups only indicate which *mtu* engine suits your demands best. For your type of vessel, you can also choose engines from other application groups than stated in the selection guideline.

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#### Power range

## OFFSHORE WIND, EXPLORATION & PRODUCTION

#### Engines and gensets for power generation:



#### mtu engine power in kW

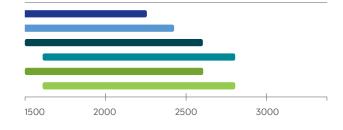
Engines	3A	3A	3B	3B	3C	3C
Frequency	50 HZ	60 HZ	50 HZ	60 HZ	50 HZ	60 HZ
4000	1350- 2245	1455- 2425	1560- 2600	1680- 2800	1560- 2600	1680- 2800

#### mtu genset power in kWe

Gensets	3A	3A	3B	3B	3C	3C
Frequency	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
PP 4000	1295- 2155	1395- 2330	1500- 2500	1615- 2690	1500- 2500	1615- 2690

\* alternator efficiency of 96% considered, excluding parasitic losses

Application groups (page 6-9) only indicate which *mtu* engine suits your demands best. For your type of vessel, you can also choose engines from other application groups than stated in the selection guideline.



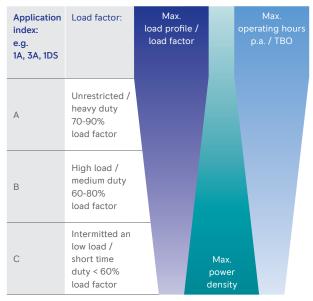
3A / 3B / 3C	Engines for power generation, electric fire-pump drives and emergency power – constant speed
3A	Continuous power
50 Hz	Continuous operation power, unrestricted Rating definition: ICXN, 10% overload capability
60 Hz	Continuous operation power, unrestricted; Rating definition: ICXN, 10% overload capability
3B	Prime power
50 Hz	Continuous operation with variable load Rating definition: ICXN, 10% overload capability
60 Hz	Continuous operation with variable load; Rating definition: ICXN, 10% overload capability
3C	Prime power limited
50 Hz	Standby operation with variable load Rating definition: ICXN, 10% overload capability
60 Hz	Standby operation with variable load Rating definition: ICXN, 10% overload capability

## RATING PHILOSOPHY

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#### Diagram

We are working hard to meet and even exceed the increasing demands of ship owners and operators for cost-effective and eco-friendly solutions. One example is the engine TBO (Time Between Overhauls) which we optimize on the basis of field data analysis and close inspection of engines and components that have already proven their reliability in field operation. Depending on the analysis results, we extend maintenance and TBO intervals keeping safe operation assured.

We offer product lines specifically tailored to customer requirements. Some are laid out for high power density with ideal power-to-weight-ratios (application groups C, D and DS). Other product lines are specifically configured to achieve maximum service life at lower power densities. These are suitable for applications involving high load factors and runtimes up to 8,000 hours per year (application groups A and B).

## POWER DEFINITION

The rated power of diesel and gas engines stated in this sales program corresponds to ISO 3046-1:2002 (E) and ISO 15550:2002 (E). The power produced at the flywheel will be within the tolerance of 3 % - according to ISO 15550:2002 (E) – up to 25°C (77°F) combustion air temperature measured at the air cleaner inlet and up to 25°C (77°F) sea or raw water temperature measured at the seawater pump suction inlet, unless other values mentioned explicitly.

ICFN = ISO standard (continuous) fuel stop power ICXN = ISO standard (continuous) power exceedable by 10% (ratings also apply to ISO 8665 and SAE J1228 standard conditions)

Barometric pressure:1000 mbarSite altitude above sea level:100 mFuel specification for diesel:EN 590 to ASTM D 975-00(Fuel consumption [with all pumps] in accordance withISO 3046, values stated for IMO certification.)

## General reference conditions for diesel engines and generator sets:

- Intake air temperature 25°C
- Sea water temperature 25°C

## All engines are designed and built according to classification requirements, certificate on request.

Classification with:

- Unrestricted service for engines with 10% overload capacity
- Restricted service for engines without overload capacity

# EXPLANATION OF THE ENGINE DESIGNATION

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<i>mtu</i> Series 2000 / 4000 / 1163 / 8000 – Example
16 V 4000 M7 3 L
Additional engine features Design index Application segment Application: M = Marine; P = Offshore Series Cylinder configuration: V = V-engine; R = in-line No. of cylinders

# EXPLANATION OF THE GENSET DESIGNATION

## Generator sets with mtu Series 4000 - Example MG 08 V 4000 M3 5 S 1.1 1 Additional engine features Design index Application segment Application: M = Marine, P = Offshore Series Cylinder configuration: V = V-engine; R = in-line No. of cylinders Type of genset: MG = Marine Genset PP = Offshore PowerPack

Additional engine/gensets fea	atures
Power uprated	L
Natural Gas	Ν
Power/speed reduced	R
Frequency	A or F (50 Hz); B or S (60 Hz)

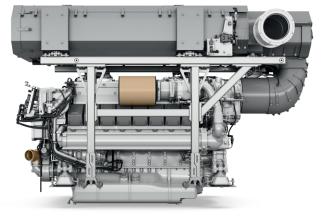
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New product introduction

## **mtu** 16V 2000 M07 PROPULSION ENGINE FOR IMO III AND EPA T3R

Engines overview

## IMO III <sup>and</sup> EPA T3R



mtu 16V 2000 M07 with SCR



#### The new mtu Series 2000 M07 meets IMO III and EPA T3r

Our latest generation of the 2000 series sets new standards in the market. With highly integrated and perfectly tuned in-house technology, it is an all-in-one solution for IMO III and EPA T3r applications.

### Further benefits are:

- Dual certification EPA T3r and IMO III available
- Highest available power rating in the engine market segment
- Excellent acceleration behaviour at any operating point
- Low-noise and quiet operation to ensure maximum comfort on board
- Thermal insulation for SOLAS compliance or heat optimized version with minimum surface temperature and radiated heat

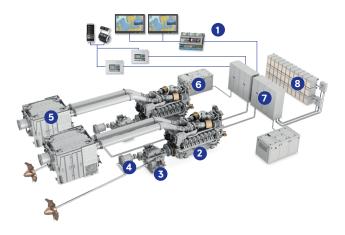


Westport

New product introduction

## QUIET. CLEAN. SMART. THE **mtu** HYBRID PROPULSIONPACK

Get the best of two worlds in green, modular and flexible propulsion efficiency. Not only does hybrid power reduce on-board noise levels, emissions and vibrations, it also improves dynamics and comfort.

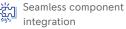


Example illustration of *mtu* Hybrid PropulsionPack with *mtu* Series 4000 engines

- 1 *mtu* NautlQ BlueVision NG\_Hybrid control & monitoring system
- 2 mtu Series 4000 engine
- 3 Gearbox

- 4 Electric machine
- 5 SCR System
- 6 Genset
  7 Power distribution unit
- 8 BatteryPack

- Intelligent, intuitive vessel control thanks to cutting-edge automation
  - Wide-ranging propulsion options





Silent, emission-free operation in sensitive areas

The components for onboard power and propulsion are modular and scalable. Each hybrid system can be individually designed to meet your requirements.

Enjoy the benefits of battery-powered silent and emission-free propulsion and electrical onboard power whilst sailing and anchoring in sensitive areas.

## Combination for perfect power availability for any scenario:

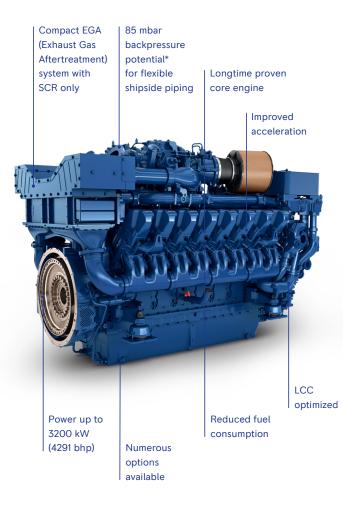
#### Silent and eco-friendly cruising

Imagine a vessel which moves like by magic, with no noise, no vibration & no air pollution resolving into superior comfort. The silent mode offers an enjoyable journey through coastal or nature reserve areas without the side effects of a conventional propulsion system.

#### Performance

Combining the best out of two different worlds, the high torque of an electric machine and the superior power density of a combustion engine, resulting in a compact high performance system. *mtu* Series 4000 M05

## LATEST GENERATION OF THE PROVEN SERIES 4000.



## 3200 KW (4291 BHP)

Our *mtu* Series 4000 M05 is the latest marine engine of our powerful Series 4000 family. When designing the *mtu* Series 4000 M05 we kept three topics always in our mind: Lifecycle costs, performance and ease of maintenance.

We used our legendary IRONMEN engines as a basis but finetuned it with high attention to detail to maximize durability, performance and efficiency. Only an SCR is needed to fulfill IMO III and EPA Tier 4 emissions regulations.

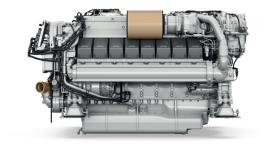
We also help customers to design and integrate the engine/ SCR combination into their vessel design.

# DEXCELLENCE

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## mtu SERIES 2000



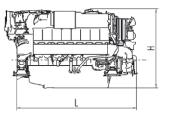
## Marine and offshore

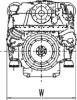
Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
90°V		mm (in)	kg (lbs.)
10V 2000	22.3	1604x1165x1347	2305
M86/96	(1361)	(63x46x53)	(5082)
12V 2000	26.8	1812x1293x1414	2810
M86/96*	(1635)	(71x46x53)	(6195)
16V 2000	35.7	2258×1293×1453	3450
M86/96	(2179)	(89×51×57)	(7606)
16V 2000	35.7	3297x1648x2124***	5020***
M87/97/97L**	(2179)	(130x65x84)***	(11067)***

\* with SAE1 flywheel housing

\*\* with additional exhaust gas aftertreatment

\*\*\* with SOLAS thermal insulation for exhaust gas aftertreatment





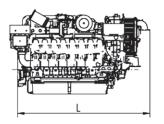
## Marine and offshore

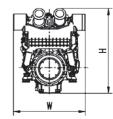
Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
90°V		mm (in)	kg (lbs.)
8V 2000	17.9	1379x1130x1200	1970
M72/84/94	(1093)	(54x44x47)	(4343)
10V 2000	22.3	1544x1130x1230	2230
M72	(1361)	(61x44x48)	(4916)
12V 2000	26.8	1869x1293x1364	2780
M72	(1635)	(74x51x54)	(6129)
16V 2000	35.7	2287x1293x1404	3337
M72	(2179)	(90x51x55)	(7357)

Engine mounted heat exchanger as standard.

## mtu SERIES 4000







#### Marine and offshore

#### Standard stroke (190 mm)

Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
90°V		mm (in)	kg (lbs.)
12V 4000	51.7	2870x1850x2185	8410
M53B/M73/M93	(3155)	(113x73x86)	(18541)
16V 4000	69.0	3510×1850×2185	9600
M53B/M73/M93	(4210)	(138×73×86)	(21165)
20V 4000	86.2	4040x1470x2440	12610
M53B/M73/M93	(5260)	(159x58x96)	(27800)

Engine mounted heat exchanger as standard.

## Marine and offshore

#### Long stroke (210 mm)

Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
90°V		mm (in)	kg (lbs.)
8V 4000 M23/24/	38.2	2386×1615×1972	5710
33/53/54/63	(2331)	(94×64×78)	(12588)
8V 4000	38.2	2050 x 1820 x 2100	6100
M55RN	(2331)	(81x72x83)	(13448)
12V 4000 M23/ 33/53/63/24/34/ 54/64/35/65	57.2 (3491)	2750x1793x2370 (108x71x93)	8000 (17637)
16V 4000 M23/ 33/43/53/63/24/ 34/54/64/25/35/ 65	76.3 (4656)	3270×1570×2370 (129×62×93)	9460 (20856)
16V 4000 M55RN	76.3	3233×1820×2100	9555
	(4656)	(127×72×83)	(21065)
20V 4000 M35/65	95.3	3696x1573x2072	11180
	(5815)	(146x62x82)	(24648)

#### Offshore wind, exploration & production

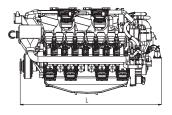
#### Long stroke (210 mm)

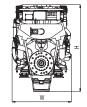
Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
90°V		mm (in)	kg (lbs.)
12V 4000	57.2	2530×1590×2065	7300
P63/83	(3491)	(100×63×81)	(16093)
16V 4000	76.3	3000×1590×2065	8800
P63/83	(4656)	(118×63×81)	(19400)
20V 4000	95.4	3470×1590×2065	10680
P63/83	(5822)	(137×63×81)	(23545)

For most of the models, engine mounted heat exchanger as standard, some models with external heat exchanger as option. Engine model specific weight & dimensions therefore only upon request.

## mtu SERIES 1163





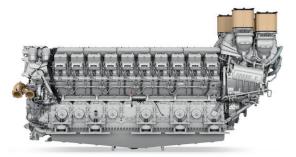


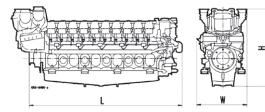
## Marine and offshore

Engine	Displacem.	Dimensions,	Mass,	
	total	max.	max.	
Cylinder config.:	l (cu in)	LxWxH	(dry)	
60°V		mm (in)	kg (lbs.)	
16V 1163	186.1	4685x2000x2896	21240	
	(11357)	(184x79x114)	(46826)	
20V 1163	232.6	5345 x2000 x 3034	25050	
	(14194)	(210x79x119)	(55226)	

External heat exchanger version as standard.

## mtu SERIES 8000





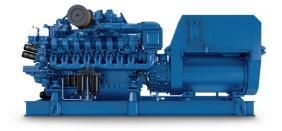
## Marine and offshore

Engine	Displacem.	Dimensions,	Mass,
	total	max.	max.
Cylinder config.:	l (cu in)	LxWxH	(dry)
48°V		mm (in)	kg (lbs.)
16V 8000	277.9	5682x2279x3410	41800
	(16959)	(224x90x134)	(92154)
20V 8000	347.4	6622x2279x3439	48840
	(21200)	(261x90x135)	(107674)

External heat exchanger version as standard.

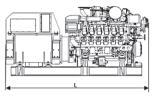
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## *mtu* SERIES 4000 GENSET 50 HZ / 400 V AND 60 HZ / 450 V



#### Marine and offshore

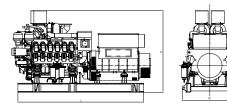
Genset model*	Displacem.	Dimensions	Mass,
	total		max.
50 Hz / 400 V	l (cu in)	LxWxH	(dry)
		mm (in)	kg (lbs.)
MG08V4000	38.2	4300 x 1825 x 2000	10500
M23F/M33F	(2331)	(169x72x79)	
MG12V4000	57.2	4600x1825x2285	14000
M23F/M33F	(3491)	(181x72x90)	
MG12V4000	57.2	4800x1825x2285	15500
M35F	(3491)	(185x72x90)	
MG16V4000	76.3	5400 x 1825 x 2285	17000
M23F/M33F	(4656)	(213x72x90)	
MG16V4000	76.3	76.3 5700x1825x2285	
M35F	(4656)	(224×72×90)	
60 Hz / 450 V			
MG08V4000	38.2	4300x1825x2000	10500
M23S/M33S	(2331)	(169×72×79)	
MG12V4000	57.2	4600x1825x2285	14500
M23S/M33S	(3491)	(181x72x90)	
MG12V4000	57.2	4900x1825x2285	16000
M35S	(3491)	(193x72x90)	
MG16V4000	76.3	5700 x 1965 x 2285	18000
M23S/M33S/M43S	(4656)	(224×77×90)	
MG16V4000	76.3	5700 x 1965 x 2285	20000
M25S/M35S	(4656)	(224×77×90)	
MG20V4000	95.2	6300x1965x2285	25000
M35S	(5809)	(248x77x90)	





 Standard configuration: external engine heat exchanger, flange mounted, water cooled (IP54) synchronous generator (50 Hz - 400 V / 60 Hz - 450 V)

Options: 690 V, air cooled generators, and more options available on request Gensets version with double resilient mounting systems for higher crew comfort also available.



## Offshore wind, exploration & production

## Long stroke (210 mm)

Genset type	Displacem.	Dimensions,	Mass,
	total	max.	max.
	l (cu in)	LxWxH mm (in)	(dry) kg (lbs.)
PP12V4000	57.2	4850x1950x2450	14500
P63/83	(3491)	(191x77x96)	(31970)
PP16V4000	76.3	5720x1950x2450	18500
P63/83	(4656)	(225x77x96)	(40786)
PP20V4000	95.4	6950×1950×2450	24300
P63/83	(5822)	(274×77×96)	(53575)

P engines only available with external heat exchanger. Same will be applicable for M05 if added!

Gensets with S4000P also available, in particular suitable for emergency applications in Marine and offshore.



Solution Guide

## DIESEL/GAS ENGINES FOR MECHANIC PROPULSION



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mtu Series 2000

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Diesel/gas engines for mechanic propulsion

## 720 KW - 1939 KW (966 BHP - 2600 BHP)

Engine model	Rated	power		Appl	ication	
	ICFN			grou	р	
	kW	bhp	rpm	1A	1B	1D
8V 2000 M72	720	966	2250			
8V 2000 M84	810	1085	2450			
8V 2000 M84L	895	1200	2450			
10V 2000 M72	900	1205	2250			
8V 2000 M94	932	1250	2450			
10V 2000 M86	1015	1360	2450			
12V 2000 M72	1080	1450	2250			
10V 2000 M96	1120	1500	2450			
10V 2000 M96L	1193	1600	2450			
12V 2000 M86	1268	1700	2450			
12V 2000 M96	1342	1800	2450			
12V 2000 M96L	1432	1920	2450			
16V 2000 M72	1440	1930	2250			
12V 2000 M96X	1472	2002	2450			
16V 2000 M86	1630	2186	2450			
16V 2000 M87	1630	2186	2450			
16V 2000 M96	1790	2400	2450			
16V 2000 M97	1790	2400	2450			
16V 2000 M96L	1939	2600	2450			
16V 2000 M97L	1939	2600	2450			

Applic.	Fuel co	nsump.	Optim.	Emissions			
group	at rated	power		Optimization			
1DS	g/kWh	l/h	g/kWh	IMO	EPA	EU	CN
	214	186	197		T2c*	IIIA*	C1*
	218	213	192		T2c*	CCNR II	C1*
	227	245	194		T2c*	-	C1*
	213	231	188		T2c*	IIIA*	C1*
	226	254	195		T2c*	CCNR II	C1*
	219	268	192		T3r/T3c*	RCD 2	C2
	208	271	195		T2c*	IIIA*	C1*
	220	297	192		T3r	RCD 2	C2
	223	320	192		T3r	RCD 2	C2
	214	327	196		T3r/T3c*	RCD 2	C2
	215	348	195		T3r	RCD 2	C2
	216	373	193	11	T3r	RCD 2	C2
	209	363	197	11	T2c*	IIIA*	C1*
	218	387	195	11	T3r	RCD 2	C2
	217	426	193		T3r/T3c*	RCD 2	C2
	205	403	195		T3r	RCD 2	-
	215	464	190		T3r	RCD 2	C2
	207	446	192		T3r	RCD 2	-
	216	505	190		T3r	RCD 2	C2
	212	495	192		T3r	RCD 2	-

" For the 12V 2000 M96X power rating = mhp

\* emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

Mechanic propulsion

Diesel/gas engines for mechanic propulsion

## 746 KW - 2000 KW (1000 BHP - 2688 BHP)

Engine model	Rated p	power		Application			
	ICFN			grou	р		
	kW	bhp	rpm	1A	1B	1D	
8V 4000 M53R	746	1000	1600				
8V 4000 M55RN	746	1000	1600				
8V 4000 M54R	746	1000	1600				
8V 4000 M54	895	1199	1800				
8V 4000 M53	920	1234	1800				
8V 4000 M63	1000	1340	1800				
12V 4000 M55R	1119	1499	1600				
12V 4000 M53R	1140	1529	1600				
12V 4000 M54	1193	1600	1800				
12V 4000 M53	1380	1851	1800				
12V 4000 M64	1398	1875	1800				
12V 4000 M65R	1492	2001	1600				
16V 4000 M55RN	1492	2001	1600				
12V 4000 M63	1500	2016	1800				
16V 4000 M53R#	1520	2038	1600				
12V 4000 M65L	1680	2252	1800				
16V 4000 M54	1685	2260	1800				
16V 4000 M53	1840	2473	1800				
16V 4000 M65R	1840	2473	1600				
12V 4000 M65L	1920	2575	1800				
16V 4000 M63R*	1920	2575	1600				
12V 4000 M73	1920	2575	1970				
16V 4000 M64	1999	2681	1800				
16V 4000 M63	2000	2688	1800				
16V 4000 M65R	2000	2688	1600				

# 1492 kW with 1600 rpm available on request

\* 1840 kW with 1600 rpm available on request

Applic.	Fuel co	nsump.	Optim.	Emissio	Emissions			
group	at rated	power		Optimi	zation			
1DS	g/kWh	l/h	g/kWh	IMO	EPA	EU	CN	
	206	185	196	11	T2c*	IIIA*	-	
	203	-	195		-	-	-	
	206	185	196	11	T3c*	-	-	
	212	228	196	11	T3c*	-	C2	
	208	231	192	11	T2c*	IIIA*	-	
	209	252	189	/	T2c*	IIIA*	-	
	198	267	196	111	T4c	-	-	
	201	276	200	11	T2c*	IIIA*	-	
	209	300	195	11	T3c*	-	C2	
	201	334	196		T2c*	IIIA*	C1*	
	211	355	200	П	T3c*	-	C2	
	194	349	190	/   **	T4c	-	-	
	204	-	195	111	-	-	-	
	201	363	196	П	T2c*	IIIA*	C1*	
	199	364	198	П	T2c*	IIIA*	-	
	203	411	202	11/111	T4c	-	-	
	206	417	195	11	T3c*	-	C2	
	199	441	198	11	T2c*	IIIA*	C1*	
	198	439	196	11/111	T4c	-	-	
	204	472	202	11/111	T4c	-	-	
	203	468	203	11	-	-	-	
	212	490	210		T2c*	-	C1*	
	202	485	194	11	T3c*	-	C2	
	199	480	192		T2c*	IIIA*	C1*	
	198	477	196	11/111	T4c	_	-	

 emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

\*\* fuel consumption values for IMO II/III on request

\*\*\* fuel consumption values for EPA T4/4c on request

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Diesel/gas engines for mechanic propulsion

## 2160 KW - 10000 KW (2895 BHP - 13410 BHP)

Engine model	Rated p	ower			cation	
	ICFN			grou		
	kW	bhp	rpm	1A	1B	1D
12V 4000 M73L	2160	2895	2050			
16V 4000 M65L	2176	2918	1800			
16V 4000 M65	2240	3004	1800			
16V 4000 M63L	2240	3004	1800			
16V 4000 M65L	2240	3004	1800			
12V 4000 M93	2340	3145	2100			
16V 4000 M65L	2350	3151	1800			
16V 4000 M73	2560	3433	1970			
16V 4000 M65L	2560	3433	1800			
12V 4000 M93L	2580	3460	2100			
20V 4000 M65L	2800	3755	1800			
16V 4000 M73L	2832	3798	2050			
16V 4000 M73L	2880	3862	2050			
16V 4000 M93	3120	4185	2100			
20V 4000 M65L	3200	4291	1800			
20V 4000 M73	3200	4291	1970			
16V 4000 M93L	3440	4615	2100			
20V 4000 M73L	3540	4747	2050			
20V 4000 M73L	3600	4830	2050			
20V 4000 M93	3900	5242	2100			
20V 4000 M93L	4300	5780	2100			
16V 1163 M74	4800	6437	1250			
16V 1163 M84	5200	6973	1280			
16V 1163 M94	5920	7939	1325			
20V 1163 M74	6000	8046	1250			
20V 1163 M84	6500	8717	1280			
20V 1163 M94	7400	9923	1325			
16V 8000 M71L	7280	9763	1150			
16V 8000 M91L	8000	10728	1150			
20V 8000 M71	8200	10996	1150			
20V 8000 M71L	9100	12203	1150			
20V 8000 M91L	10000	13410	1150			

Applie.	1 401 001	noump.	optim.	Linioon	5115		
group	at rated	power		Optimi	zation		
1DS	g/kWh	l/h	g/kWh	IMO	EPA	EU	CN
	213	554	210	П	T2c*	-	C1*
	199	522	192	/	T4c	-	-
	202	545	193	П	-	-	-
	195	526	194	П	T2c*	IIIA*	C1*
	199	537	192		T4c	-	-
	216	609	205	П	T2c*	-	C1*
	200	566	192	/	T4c	-	-
	218	672	205	Ш	T2c*	-	C1*
	201	619	192	/	T4c	-	-
	217	675	205	11	T2c*	-	-
	209	705	202	/	-	-	-
	219	747	210	/   **	-	-	-
	220	763	205	П	T2c*	-	C1*
	224	842	205	/   **	T2c*	-	C1*
	208	802	202	/	-	-	-
	213	821	210	11	T2c*	-	-
	230	953	205	11	T2c*	-	-
	219	934	210	/	-	-	-
	212	920	210	П	T2c*	-	-
	212	996	205	/	T2c*	-	C1*
	220	1140	210	11	T2c*	-	C1*
	210	1214	202	/   **	-	-	-
	205	1284	200	/   **	-	-	-
	212	1512	201	/   **	-	-	-
	208	1504	195	11	-	-	-
	208	1629	195	П	-	-	-
	210	1872	195	/   **	-	-	-
	195	1710	190	/   **	T2c*	-	-
	199	1918	188	/   **	-	-	-
	197	1946	183	/   **	T2c*	-	-
	196	2149	185	/   **	T2c*	-	-
	198	2386	185	/   **	-	-	-

Fuel consump. Optim. Emissions

Applic.

\*\* fuel consumption values for IMO III on request

\*\*\* fuel consumption values for EPA T4c on request

N = Gas engine \* emission stat

emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.







Solution Guide Marine & Offshore

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## ENGINES AND GENSETS FOR ON-BOARD POWER GENERATION AND ELECTRIC PROPULSION



Engines and gensets for on-board power generation and electric propulsion - 50 Hz @ 1500 rpm

## 760 KW - 2600 KW

Engine model	Rated power	Genset model	Rated power	
	ICXN			
	kW		kWe	kVA
8V 4000 M23F	760	MG08V4000M23F	720	900
8V 4000 M33F	880	MG08V4000M33F	830	1038
12V 4000 M23F	1140	MG12V4000M23F	1080	1350
12V 4000 M33F	1320	MG12V4000M33F	1260	1575
12V 4000 P63	1350		1300	1625
16V 4000 M23F	1520	MG16V4000M23F	1460	1825
12V 4000 P63	1560		1500	1875
12V 4000 M35F	1560	MG12V4000M35F	1500	1875
16V 4000 M33F	1760	MG16V4000M33F	1680	2100
16V 4000 P63	1800		1720	2150
16V 4000 M35F	1840	MG16V4000M35F	1760	2200
16V 4000 M35F	2080	MG16V4000M35F	2000	2500
16V 4000 P63	2080		2000	2500
20V 4000 P63	2245		2150	2688
20V 4000 P63	2600		2500	3125

Applic.		Fuel co	nsump.			Emissions		
group		at 75% at 100%			Optimization			
3A 3E	3	g/kWh	g/kWh l/h		l/h	IMO	EPA	CN
		216	148	207	189		-	-
		211	167	205	217		-	-
		211	217	200	274		-	-
		205	244	197	312	11	-	C1*
		204	248	204	331		-	-
		210	287	201	367		-	-
		202	284	202	378		-	-
		202	285	200	376	/	-	-
		205	325	199	420	11	-	C1*
		201	326	198	428		-	-
		203	338	198	439	/	-	-
		200	376	197	494	/	-	-
		199	373	197	494		-	-
		210	425	207	558		-	-
		206	482	211	659		-	-

\* emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

\*\* fuel consumption values for IMO III on request

on request 50 Hz - On-board power gen. & electric prop.

60 Hz - On-board power gen. & electric prop.

Engines and gensets for on-board power generation and electric propulsion – 60 Hz @ 1800 rpm

## 895 KW - 3200 KW

Engine model	Rated power	Genset model	Rated	l power	
	kW		kWe	kVA	
8V 4000 M24S	895	MG08V4000M24S	850	1063	
8V 4000 M23S	920	MG08V4000M23S	870	1088	
8V 4000 M33S	1040	MG08V4000M33S	990	1238	
12V 4000 M24S	1193	MG12V4000M24S	1140	1425	
12V 4000 M23S	1380	MG12V4000M23S	1310	1638	
12V 4000 M34S	1398	MG12V4000M34S	1340	1675	
12V 4000 P83	1455		1400	1750	
12V 4000 M33S	1560	MG12V4000M33S	1480	1850	
12V 4000 M53B	1650		REQ.	REQ.	
12V 4000 P83	1680		1610	2013	
12V 4000 M35S	1680	MG12V4000M35S	1610	2013	
16V 4000 M23S	1840	MG16V4000M23S	1760	2200	
12V 4000 M35S	1920	MG16V4000M35S	1840	2300	
16V 4000 P83	1940		1860	2325	
16V 4000 M34S	1999	MG16V4000M34S	1920	2400	
16V 4000 M33S	2080	MG16V4000M33S	2000	2500	
16V 4000 M53B	2200		REQ.	REQ.	
16V 4000 M43S	2240	MG16V4000M43S	2150	2688	
16V 4000 M25S	2240		2150	2688	
16V 4000 M35S	2240	MG16V4000M35S	2150	2688	
16V 4000 P83	2240		2150	2688	
20V 4000 P83	2425		2320	2900	
16V 4000 M35S	2560	MG16V4000M35S	2460	3075	
20V 4000 P83	2800		2700	3375	
20V 4000 M35S	2800	MG20V4000M35S	2700	3375	
20V 4000 M53B	3015		REQ.	REQ.	
20V 4000 M35S	3200	MG20V4000M35S	3100	3875	

\* emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

\*\* fuel consumption values for IMO III on request

on request

Applic. Fuel consump.					Emiss	ions	
group	at 75%		at 100%		Optin	nization	
3A 3B	g/kWh	l/h	g/kWh	l/h	IMO	EPA	CN
	219	176	215	231		T3c*	-
	221	183	211	233		T2c*	-
	218	204	210	262		T2c*	-
	221	237	208	298	11	T3c*	C2
	215	267	205	340	11	T2c*	C1*
	223	499	210	352		T3c*	C2
	211	276	203	355		T1NRMM*	-
	210	295	206	386		T2c*	C1*
	215	319	211	418	11	-	-
	207	313	207	418	11	T1NRMM*	-
	210	319	207	419	/	-	-
	214	355	207	457		T2c*	C1*
	207	359	207	479	/	-	-
	211	369	205	477		T1NRMM*	-
	228	410	202	484	11	T3c*	C2
	209	393	203	509	11	T2c*	C1*
	208	414	208	551		-	-
	208	421	203	548	11	T2c*	-
	208	421	207	559		-	-
	207	420	207	559		-	-
	205	413	204	549		T1NRMM*	-
	211	461	209	608		T1NRMM*	-
	207	479	207	638	/   **	-	-
	209	527	215	723		-	-
	210	531	207	698	/	-	-
	214	583	204	741	/	-	-
	206	596	205	790	/	-	-

50 Hz - On-board power gen. & electric prop.

Engines and gensets for on-board power generation and electric propulsion – variable speed genset

## 720 KW - 3200 KW

Engine model	Rated power ***	Speed range / ***	power
	kW	rpm	kWe
8V 2000 M72	720	1400 - 2250	675
10V 2000 M72	900	1400 - 2250	850
12V 2000 M72	1080	1400 - 2250	1020
16V 2000 M72	1440	1400 - 2250	1370
8V 4000 M63	1000	900 - 1800	960
12V 4000 M63	1500	900 - 1800	1440
12V 4000 M65L	1680	900 - 1800	1610
12V 4000 M65L	1920	900 - 1800	1840
16V 4000 M63L	2240	900 - 1800	2150
16V 4000 M65L	2240	900 - 1800	2150
16V 4000 M65L	2560	900 - 1800	2460
20V 4000 M65L	2800	900 - 1800	2700
20V 4000 M65L	3200	900 - 1800	3100

 emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

\*\* fuel consumption values for IMO III on request

\*\*\* Continuous operation with variable speed / load

The above is only a selection of recommended variable speed gensets; Other versions on request. Variable speed gensets with Series 4000 M55RN (natural gas) also available on request.

Rating definition: ICFN, temporary 10% overload capability for load steps

Fuel consu at 100% **		Emissio	ns		
g/kWh	l/h	IMO	EPA	EU	CN
212	184		T2c*	IIIA*	C1*
215	233		T2c*	IIIA*	C1*
208	271		T2c*	IIIA*	C1*
206	357		T2c*	IIIA*	C1*
209	252	/	T2c*	IIIA*	-
201	363	11	T2c*	IIIA*	C1*
203	411	11/111	T4c	-	-
204	472	/	T4c	-	-
195	526	11	T2c*	IIIA*	C1*
199	537	/	T4c	-	-
201	619		T4c	-	-
209	705	/	T4c	-	-
208	802	/	-	-	-



## ENGINES AND GENSETS FOR OFFSHORE WIND AND EXPLORATION & PRODUCTION





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Solution Guide Marine & Offshore



Engines and gensets for offshore power generation – 50 Hz  $\circledast$  1500 rpm

## 1350 KW - 2600 KW (1810 BHP - 3487 BHP)

	Engine model	Rated power ICXN		Genset	Rated power	
		kW	bhp		kWe	kVA
4000	12V 4000 P63	1350	1810	PP12V4000P63	1295	1620
40	12V 4000 P63	1560	2092	PP12V4000P63	1500	1875
Series	16V 4000 P63	1800	2414	PP16V4000P63	1730	2160
	16V 4000 P63	2080	2789	PP16V4000P63	2000	2500
mtu	20V 4000 P63	2245	3011	PP20V4000P63	2155	2695
-	20V 4000 P63	2600	3487	PP20V4000P63	2500	3120

Арр	licatio	n	Fuel consump.				Emissions	
grou	ıp		at 75%		at 100%		Optimization	
3A	3B	3C	g/kWh	l/h	g/kWh	l/h	IMO	EPA
			204	248	204	331	11	-
			202	284	202	378	11	-
			201	326	198	428		-
			199	373	197	492	11	-
			210	425	207	558	11	-
			206	482	211	659	11	-



Engines and gensets for offshore power generation – 60 Hz  $\circledast$  1800 rpm

## 1455 KW - 2800 KW (1951 BHP - 3755 BHP)

E	Engine model	Rated power		Genset	Rated power	
		kW	bhp		kWe	kVA
1	2V 4000 P83	1455	1951	PP12V4000P83	1395	1745
1	2V 4000 P83	1680	2253	PP12V4000P83	1615	2015
1	6V 4000 P83	1940	2602	PP16V4000P83	1860	2330
1	6V 4000 P83	2240	3004	PP16V4000P83	2150	2690
2	20V 4000 P83	2425	3252	PP20V4000P83	2330	2910
2	20V 4000 P83	2800	3755	PP20V4000P83	2690	3360

\* emission stage has been superseded, therefore engine is not available with certificate, but compliant only. local exemptions may apply.

Application			Fuel co	nsump.	Emissions			
group			at 75%		at 100%		Optimization	
3A	3B	3C	g/kWh	l/h	g/kWh	l/h	IMO	EPA
			211	276	203	355		T2NRMM*
			207	313	207	418		T2NRMM*
			211	369	205	477	11	T2NRMM*
			205	413	204	549	11	T2NRMM*
			211	461	209	608	11	T2NRMM*
			209	527	215	723		T2NRMM*

## EMISSION REDUCTION TECHNOLOGIES

#### Emission reduction technologies

## SCR SOLUTION

#### SCR solution

As installation space is always restricted inside the engine room, the inhouse developed airless SCR (Selective Catalytic Reduction) solution from *mtu* is compact and maintenance friendly. The system is designed and optimized for easy integration, and additional space to fit the exhaust gas aftertreatment is reduced to a bare minimum. Ammonia slip is prevented under all operating conditions by a closed loop regulated control system. Besides the exhaust emissions related features, our SCR system also reduces noise.

#### SCR - the ideal solution for the marine world

When using EGR (Exhaust Gas Recirculation) technology, the quality of the fuel is essential. Fuel with more than 15 ppm sulfur will lead to the formation of sulfur acid in the EGR cooling process. Sulfur acid will cause substantial engine failures over time. As many vessels operate worldwide, especially in the offshore service and supply business, we evaluate SCR as the preferred solution to maintain reliability of our engines and the safety of your vessel and crew. SCR technology allows operation with lower fuel quality. Developing all major key technologies inhouse like, SCR, EGR, turbocharging and common rail fuel injection, means we are able to shape the ideal solution to meet IMO III and EPA Tier 4 emissions regulations. At *mtu* we treat EGR as the ideal solution for applications like mining or oil&gas onshore, but within the marine world we are convinced that SCR technology grants much higher availability and component lifetime.

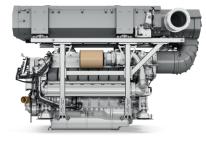
#### SCR cubical-box for *mtu* Series 4000



#### SCR flat-box for mtu Series 4000 generator set



#### mtu 16V 2000 M97 with SCR



mtu Series 8000 with SCR



Emission reduction technologies

Solution Guide

Marine & Offshore

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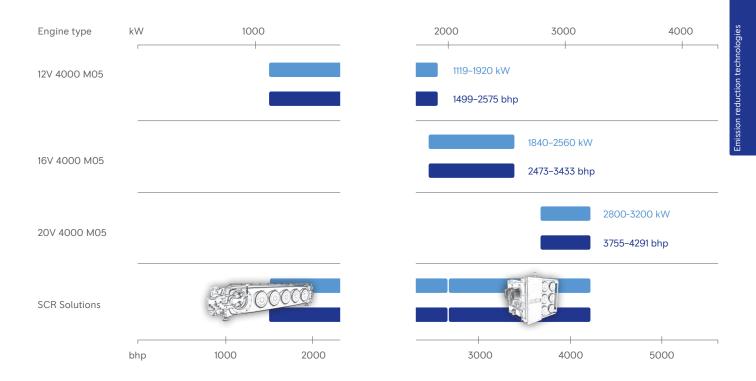
## A LONGTIME PROVEN MARINE ENGINE -THE *mtu* SERIES 4000 M05.

More than 25 years ago, in 1996 the first Series 4000 marine engine was presented at SMM exhibition in Hamburg. Since then, the Series 4000 is trusted in numerous applications.

With more than 66,000 Series 4000 engines sold worldwide we gained experience from more than 355,000,000 operating hours which were directly fed into the development of the next generation of our marine workhorses. As an expert for tough applications like mining, oil&gas, rail and marine, we were always ready to go the next step - ahead of everyone else.



This is just as true today, as it was in 1996 when we introduced the first high speed diesel engine with common rail fuel injection. In 2016 we launched the only high-speed diesel enigne capable of up to 3200 kW (4291 bhp).



## SYSTEMS SOLUTIONS



#### Systems solutions

## SYSTEM EXPERTISE

We are one of the world's leading manufacturers of propulsion and power generation systems for marine applications: *mtu* products are used on all the world's oceans and in all marine areas.

For us, being a systems supplier means taking complete care of our customer's needs at any point of the life cycle. Our key technologies in diesel engine development and manufacturing comprising:

- Turbo charging units
- Fuel injection systems
- Engine management systems
- Automation systems

The key technologies are completed by validated and proven accessories like:

- Fuel treatment and filtration units
- Resilient engine mounts
- Resilient- and offset compensating couplings
- Gearboxes
- Exhaust silencers

#### Noise reduction technology

Double resilient mounting systems and active mounting systems are available for applications with the highest acoustic demands, such as comfort yachts or research vessels.

#### Emissions reduction technology

In addition to low emission diesel engines, we offer exhaust after treatment systems to meet the most stringent emissions requirements.

- Selective catalytic reduction (SCR) units:
  - · Reduction of NOx emissions of diesel engines
  - Enables customers to achieve IMO Tier III emission levels with current Tier II engines.
- Diesel particulate filters (DPF):

The new *mtu* engine generations, especially of the *mtu* Series 2000 & 4000 are exceeding emission regulation limits and are optimized to reduce soot also during transient operation.

Therefore particulate filters (DPF) are requested for special applications only:

- · Active filter regeneration via burner
- $\cdot$  Enabled for low load operation
- · Optimum in system reliability
- · PM-reduction up to 99 %
- · Class certified: LR, GL

#### Gas-protected operation

In order to maintain a high level of safety in dangerous, explosive environments, some engines of the *mtu* Series 4000 and 8000 can be equipped for gas protection around flammable or explosive gases. Engines are equipped with a safety package that meets with the related operational conditions.

For further information, please contact your distributor or visit www.mtu-solutions.com/contact

## Systems solutions

## COMBINED PROPULSION SYSTEMS

Our engineering expertise and operating experience covers a large range of combined propulsion systems, such as:

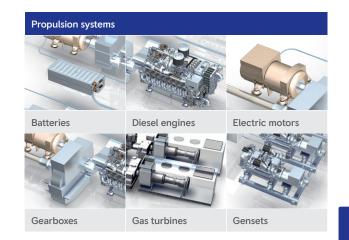
- Combined Diesel and Diesel (CODAD)
- Combined Diesel and/or Gas Turbine (CODAG, CODOG)
- Combined Diesel-Electric and Gas Turbine (CODELAG)
- E-Drive Systems Combined Diesel and/or Electric or Hybrid

The intelligent combination of diesel engines, electric motors, gas turbines and batteries allows optimal adaptation of the propulsion system to the various operational requirements.

In order to reduce emissions and operating costs, combined systems e.g. diesel-electric propulsion systems are the preferred solution: The mechanical energy produced by the diesel engine is converted into electricity using a generator and then transmitted to the electric motors driving the ship's propellers.

By adding battery modules for energy storage we can also provide cutting edge hybrid propulsion systems.

On request, we will serve as the general contractor, taking complete technical and commercial responsibility for the entire propulsion and power generation system as well as the automation system. From project engineering and project management to support and service, we are your single source partner for complete solutions.



#### Application example of complete propulsion system



All systems can drive various kinds of propulsors, e.g. FPP, CPP, WJ, Voith Schneider, also in combination with CODAD, CODOG, CODAG, CODELAG or E-Drive propulsion systems.

# MARINE GENSETS

Our gensets are based on *mtu* Series 4000 engines. Whether you are looking for onboard power, diesel-electric or hybrid propulsion, our gensets meet the full spectrum of requirements.



Standardized commercial generator set



#### Premium generator set

Generator set with sound enclosure Our gensets are available as a constant speed version in 50 or 60 Hz or as a variable speed configuration with added electronics. Our gensets are tailored to the specific needs of each application. Whether you are looking for a standradized cost-effective commercial genset or high-end yacht gensets.

We also provide emergency gensets for critical situations at sea, when absolute reliability is essential. In addition to gensets for main propulsion and onboard power, we also supply lower-power gensets which can be installed as separate power units in the engine room.

#### Your benefits are:

- Gensets based on proven *mtu* Series 4000 engines of which over 58,000 have been sold worldwide
- Outstanding acoustic optimization for best-in-class comfort (noise and vibration levels can be contractually guaranteed, with all values proven on our test benches to minimize risk)
- Featuring special plug-and-play technology such as media plate and integrated piping for very easy installation
- All our gensets are classifiable according to e.g. DNV, LR
- Gensets with high quality finishing and painting dedicated for the yacht market





# OFFSHORE GENERATOR SETS

We offer complete solutions from a single supplier. All components are integrated, thoroughly tested and supported. Everything is designed to work together, which prolongs preventive maintenance and overhaul intervals. Decades of experience as an offshore specialist gives us the expertise and flexibility you need to keep your drilling operation productive and profitable.

### Our offshore product range includes diesel engines and systems for:

- Generator sets for emergency, essential, auxiliary and main power
- Fire pump drivers for mechanical/hydraulic/ electric installations
- Mud pump drivers
- Wellserve power packs
- Nitrogen units
- Cranes
- Cement pumps
- Hydraulic power packs
- Auxiliary/Emergency generator sets for offshore wind converter platforms

We also offer customized offshore documentation according to project specific requirements.

Our system solutions for offshore wind and exploration & production



Engine plus system



Standardized generator set

### CONTROLLING THE POWER WITH **mtu** NAUTIQ SOLUTIONS

Our engines are powerful and technologically advanced. But in order to offer the best efficiency, reliability, safety, and environmental compatibility, they need more than just power. They need intelligent electronic management. Modern engine management systems handle the control and monitoring of the hardware and enable perfect performance.

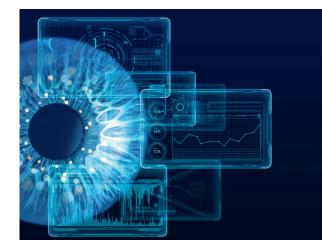
Our ship automation systems *mtu* NautlQ are designed to offer the ideal combination of performance and precision individually for your applications from a wide range of solutions.

#### Naval

Through years of partnership with navies worldwide, we have developed unique expertise and unparalleled focus on the expectations and needs of modern fleets. We provide customers with customized and complete propulsion, automation and intelligent control systems tailored to the sensitive marine sector.

#### **Commercial Marine**

The decision for our ship automation solutions is a decision for state-of-the-art reliability and individual, dedicated customer service. Our systems sail aboard cargo ships, barges, crew ships, ferries and many other types of vessels worldwide, and our experience has made us an indispensable partner to commercial shipping on the world's oceans.



### Yachts

High standards of quality, innovation and maximum flexibility are the basis of our portfolio of solutions for megayachts. Our customized automation systems, developed with passion by our team of long-standing experts, ensure unprecedented reliability on board yachts large and small. Globally, we can support customers through strong partnerships in design, technical feasibility and comprehensive maintenance, while the custom-fit solutions of our **mtu** NautlQ suite answer the demands and challenges of modern yacht operations.



You want to know more about *mtu* NautlQ? Scan the QR code or talk to our experts.

# FUTURE CONTROL

### PERFORMANCE & EQUIPMENT HEALTH MANAGEMENT

#### **mtu** Go

Track, analyze and improve your yacht operations.

#### mtu NautlQ Foresight

Our fleet & engine health management system allows you to monitor and have real-time awareness of the technical condition of your vessel from bridge to propeller.

The system maximizes the availability of your vessel, and you can even use it to monitor your whole fleet.

With *mtu* NautlQ Foresight you can collect and analyze data from *mtu* systems and key third party components on the vessel, considering additional factors such as navigational data.

### **OPERATOR ASSISTANCE**

#### mtu NautlQ Co Series

NautlQ Co is a family of innovative solutions which improve the safety and capability of your vessel. Through advanced technologies such as computer vision and autonomous or remote operation, the onboard crew can rely on *mtu* NautlQ Co systems to augment their bridge operations with enhanced real-time perception of marine traffic, navigational hazards, and even floating objects which could be missed by the naked eye.

### VESSEL AUTOMATION AND INTEGRATED BRIDGE

#### mtu NautlQ Bridge

The navigation equipment and all the yacht subsystems necessary to monitor and control the entire vessel can be seamlessly integrated on one platform. There is no need to modify third-party equipment or subsystems integrated into *mtu* NautlQ Bridge.

#### **mtu** NautlQ Core

This Alarm, Monitoring and Control System (AMCS) is an entry-level system that offers a reliable and highly cost-effective solution, designed using pre-engineered building blocks and specifically created to deliver COTS (Commerical Off-The-Shelf) solutions for all Marine sectors.

#### **mtu** NautlQ Master

As an integrated platform management system (IPMS), *mtu* NautlQ Master offers optimal solutions for complex vessels requiring highly flexible, redundant, and integrated solutions.

### POWER AND PROPULSION MONITORING & CONTROL SOLUTIONS

#### mtu NautlQ BlueVision NG

BlueVision NG systems offer precise control and monitoring for *mtu* propulsion plants. The modular scope of supply offers a selection of local operating panels, compact displays, touchscreen monitors, and propulsion control solutions, in classified or nonclassified configurations. *mtu* NautlQ BlueVision NG can also be interfaced to 3rd party systems, or seamlessly integrated with *mtu* NautlQ vessel automation or integrated bridge systems.

# **mtu** NAUTIQ MASTER

*mtu* NautlQ Master is an Integrated Platform Management System (IPMS) and offers the optimal solutions to meet a wide range of requirements for all types and sizes of vessels. Typically used on naval and complex commercial projects.



#### mtu NautlQ Master sub-systems and plug in modules:

- Navigation Bridge System
- Vessel Management System
- Communications
- Digital CCTV Surveillance
- Propulsion Control
- On Board Training System
- Power Management
- Condition Based Monitoring System
- Damage Control System

#### Systems solutions

# mtu NAUTIQ CORE

*mtu* NautlQ Core Alarm, Monitoring and Control System (AMCS) is an entry- level system offering a reliable and highly cost-effective solution, designed using pre-engineered building blocks and specifically created to deliver COTS (Commercial Off-The-Shelf) solutions for all shipping sectors. The standard *mtu* NautlQ Core packages are future-proofed allowing for later integration of additional hardware, software and auxillary equipment through the vessels lifetime.

#### Key features:



#### Cost Efficient

- Placing Remote Terminal Units (RTU) near the process reduces cabling
- Pre-engineered solution reduces engineering costs
- Self-diagnostic features help to improve maintenance scheduling



#### Flexible

- Option to interface with external systems
- Modular design allows for customisation
- Up to 50% expansion available within each RTU



### User-Friendly

- Unified interface across devices
- Intuitive HMI
- Simple modular design

### Safe and Reliable

- Multiple levels of redundancy
- BITE safeguards the network while our system safeguards the vessels systems
- COTS hardware with no moving parts

### *mtu* NAUTIQ FORESIGHT -FROM BRIDGE TO PROPELLER

*mtu* NautlQ Foresight is a Fleet & Health Management System. It allows you to monitor and have full control over the technical condition of your vessel from bridge to propeller. The system maximizes the availability of your vessel, and you can even use it to monitor a whole fleet. By providing system status at a click, *mtu* NautlQ Foresight makes availability management easier than ever before. It provides support for the maintenance and upkeep 24 hours a day, 7 days a week – and thus helps minimize vessel downtime.

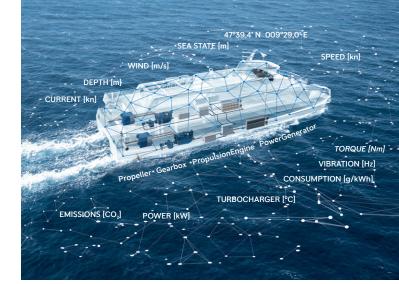
With *mtu* NautIQ Foresight you can collect and analyze data from *mtu* systems and third-party key components on the vessel, considering additional factors, such as navigational data.

#### Improved vessel availability

It's all about uptime. Real-time data analytics combined with artificial intelligence and machine learning techniques reduce unplanned downtime and maximize asset availability. The real-time sensor data on vibration, pressure, and temperature is compared with long-term figures for the respective operating conditions and ideal characteristic curves. The results enable optimum operation.

#### Peaked performance

Monitoring fuel oil consumption and measuring torque is the first step to understanding the state of the vessel. This information, combined with the health monitoring data, allows you to analyze and improve the vessel's performance. Weather and navigational data let you draw conclusions about factors such as hull condition. Additionally, the optimal speed can be determined. This performance monitoring system enables fuel cost optimization and contributes to reduced emissions.



#### Optimized life cycle costs

Maximized availability and peaked performance optimize life cycle costs. Due to the improved plannability, downtimes are reduced to a minimum and unplanned maintenance is turned into planned maintenance.

#### **Reduced emissions**

*mtu* NautlQ Foresight bundles all operational data in one system. The combination of engine, power generation, navigational and weather data enable in-depth analytics of the vessel's movement and its performance. In the next step, the operation of the vessel can be adjusted to run in a more efficient and environment-friendly manner.





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Systems solutions

### *mtu* NAUTIQ BRIDGE ONE PLATFORM. ONE DESIGN. ONE SOURCE.

*mtu* NautlQ Bridge is a fully integrated bridge solution. Created in partnership with yacht specialists Team Italia, this outstanding ensemble improves safety and offers a new level of customer experience.

#### One platform: Full integration

The navigation equipment and all the yacht subsystems necessary to monitor and control the entire vessel can be seamlessly integrated in one platform and controlled by a combination of touch screen displays and multicontrol devices. There is no need to modify third-party equipment or subsystems integrated into *mtu* NautlQ Bridge.

#### One design: Elegant, intuitive, user-optimized

All the information is presented in one elegant and user-optimized design.

- Total navigation control, simplified management
- Innovative design and functionality
- Safe and user-friendly thanks to consistent user interface
- Seamless user interface across all integrated subsystems

#### One source: Dependability for builders and owners

All the technology and services come from one source.

- One face to the customer for complete vessel operating system
- Global mtu service support, anytime, anywhere
- Seamless integration of product and technology
- Scalable, to integrate additional functions
- High flexibility for updates and upgrades

### STANDARDIZED PROPULSION AUTOMATION SYSTEMS **mtu** NAUTIQ BLUEVISION NG

### For *mtu* Series 2000 and 4000

For decades, we have been offering sophisticated standard automation systems to control, regulate and monitor the propulsion system - always doing a perfect job! Our current standard automation solution *mtu* NautlQ BlueVision NG is more convenient than ever before: easy to customize, easy to integrate, easy to operate.

*mtu* NautlQ BlueVision NG is available in muliple versions to meeting different requirements according to boat design and customer budgets:

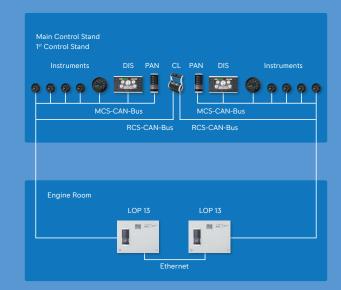
- straightforward non-classifiable version
  *mtu* NautIQ BlueVision NG\_Basic
- cost effective classifiable version
  *mtu* NautIQ BlueVision NG\_Advanced
- enhanced classifiable version
  *mtu* NautlQ BlueVision NG\_Avantgarde

The modular system design allows a flexible configuration; intelligent data bus technology ensures reliable data exchange and reduces cable efforts. Optimized interfaces between the propulsion and automation systems result in ideal total solutions that guarantee you security, efficiency and reliability.

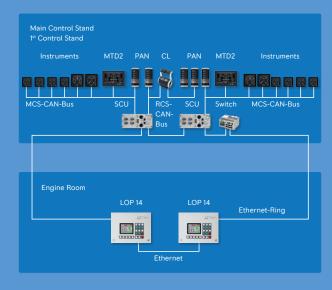
With *mtu* NautlQ BlueVision NG we offer you a complete and convenient system solution individually optimized for your ship, as well as comprehensive service – all from one source.

Thanks to "plug & play", the system is as easily installed as it is operated.

#### mtu NautlQ BlueVision NG\_Basic



#### mtu NautlQ BlueVision NG\_Advanced



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### STANDARDIZED PROPULSION AUTOMATION SYSTEMS **mtu** NAUTIQ BLUEVISION NG

Simple interfaces connect the monitoring & control system *mtu* NautlQ BlueVision NG with the *mtu* diesel engine and the gearbox.

All components are type-approved und type-examination tested in shake/vibration/stress tests.

#### **Customer benefits**

*mtu* NautlQ BlueVision NG is an automation system for propulsion plants in yachts and workboats with *mtu* Series 2000 or 4000 engines.

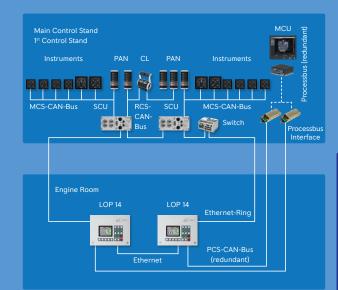
#### mtu NautlQ BlueVision NG offers the following benefits:

- High operational availability and reliability of the propulsion plant
- High flexibility thanks to modular system structure and open architecture
- Classifiable system in line with current directives
- Quicker and easier commissioning via structured user dialogue
- Type-tested components
- Development in accordance with current standards
- Optimized operation and visualization of the propulsion plant
- Uniform spare part concept across all *mtu* Series
- Global sales and service network
- Self-learning "Improved Crash-Stop" in order to stop the ship as quickly as possible

#### Aditional

 Available in different versions with a choice of HMIs interfaces such as small touch displays but also comprehensive operator stations (with *mtu* NautlQ BlueVision NG\_Avantgarde).

#### mtu NautlQ BlueVision NG\_Avantgarde





MTD2 (Multi Touch Display 2. Generation)

LOP 14 (Local Operating Panel)

# *mtu* NAUTIQ BLUEVISION NG JOYSTICK CONTROL

#### Visionary simple. Simply visionary.

As a system supplier, *mtu* not only provides you with the perfect yacht engine, but also with an automation system exactly adjusted to it. You get a complete package where everything is just right: not only powerful engine performance, but also maximum efficiency, uncompromising reliability and environmental compatibility.

Whith the new *mtu* Joystick System we offer a comprehensive system extension for the Remote Control System (RCS) of *mtu* NautlQ BlueVision NG. The *mtu* Joystick System makes complex maneuvers more convenient than ever before and allows the captain to perform every maneuver just moving the joystick lever in the preferred direction.

#### Benefits

- Manoeuvrability in an easy and intuitive way
- Easy docking, anchoring and manoeuvring
- Controls vessel direction and speed including rotations
- Simultaneous engine, transmission and thruster control or thruster only
- Single or multi stations possible
- Wide range of compatible thruster units



mtu Joystick lever

#### Systems solutions

### *mtu* NAUTIQ CODIRECT

The wireless, remote-helm system that controls a vessel's engines, steering and transmission as well as payload functions like pumps, winches or cranes. It allows marine crews to operate a vessel from a distance of up to 1000 meters – from the safest vantage point.

#### **Remote control applications**

Remote helm control adds visibility, safety and efficiency to many types of marine operations:

- Tugboats
- Pushboats
- Tenders Response vessels
- Target boats
- Offshore daughter craft (LARS)





# **mtu** NAUTIQ COOPERATE

*mtu* NautlQ CoOperate is an optionally self-piloting ship navigation and command system. It enables off-boat remote command, including all payloads on board, and offers situational awareness using cameras, sensors and other equipment, from a second location on another vessel or on shore.



# *mtu* NAUTIQ COPILOT

#### (Coming soon)

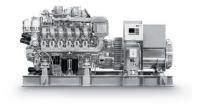
As an autonomous pilot assist system, *mtu* NautlQ CoPilot is our most advanced autonomous system, using digital marine sensors, embedded electronic charts, advanced autonomous algorithms and broad-area computer vision to support human-manual vessel operations with enhanced real-time understanding of objects, obstructions and traffic.



### *mtu* NAUTIQ GENOLINE NG STANDARDIZED AND SYSTEM SOLUTION

mtu NautlQ Genoline NG is an non-classified and classified automation system for on-board power generation plants. The modular system design guarantees optimum adaptation of the diesel engine and generator to the diversity of operating conditions for the on board power generation. It is available for mtu Series 4000 engines.

#### mtu NautlQ Genoline NG offers the following applications



**On-board** service power non-classified and classified



**Diesel-electric** propulsion plant non-classified and classified



#### Special applications - MIL

- Shock
- EMC etc.

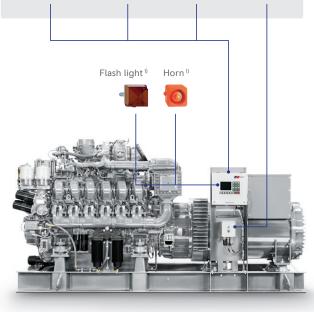
mtu NautlQ Genoline NG automation system is an innovative high-end developed system with LOP (Local Operating Panel).

#### Customer interfaces

Interfaces MODBus RTU MODBus TCP/IP - for monitoring emergency (only Genoline NG) and control J1939

I/O signals (hardwired) main and (redundant) 24 VDC

Power supply Power supply 230 - 440 VAC (50/60 Hz)



Priming pump and control<sup>1)</sup>

#### mtu Augmented Reality technology

### ENABLING SECURE AND RELIABLE NAVAL OPERATIONS IN A CHALLENGING ENVIRONMENT

Operators of naval vessels are faced with an ever-growing number of challenges: Vessels have to fulfil more demanding missions, staying at sea longer with smaller crews. At the same time, advancements in propulsion and energy conversion technologies also mean growing complexity of these systems. Our **mtu** AR technology could help to solve these challenges in the future.

#### It serves several purposes:

- Improving the understanding of system's functionalities
- Structured visual guidance for on-board maintenance tasks
- Enabling self-help (without the need for longstanding experience)
- Increasing safety on board

#### It does so by providing:

- Up-to-date and reliable information and documentation about the propulsion and energy conversion system anytime, anywhere
- Visual explanation of engine functions, e. g. of fluid systems
- Detailed step-by-step instructions for maintenance and repair
- Integrated guide for locating engine components

The *mtu* AR technology functions as a kind of "portable experienced engineer": It can illustrate system functionalities through a combination of text, animations and videos in a very clear and easily understandable way and aid the operator with the same guidance for maintenance and repair tasks as during training courses in our factory training centre. Unlike in a printed repair manual, the AR system projects information onto the real hardware, showing on the spot what steps have to be done how, using which parts and tools.

# All information for the *mtu* AR technology is stored on the device and does not require any cloud connection. It can be used with different standard COTS hardware:

- Via head-mounted device:

The virtual content (e. g. maintenance instructions) is projected via the glasses and added as an additional layer into the the user's normal view of reality

 Via mobile device (tablet or mobile phone): The camera shows a live view of reality, virtual content is laid over the live view shown on the display



Guidance to locate components on the system



Virtual instructions on the actual hardware

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#### Safety is good. Redundancy is better.

### REDUNDANT CONTROLLER FOR FIRE PUMP DRIVE SYSTEMS (NFPA 20)

The NFPA-20 standard requires redundant engine controllers on fire-pump drive systems in order to prevent interruptions in the fire-pump water jet during an emergency. We are the first manufacturer in the world to offer redundant controllers for engines with common rail injection.

In accordance with this standard, the second controller must be installed on the engine and permanently wired. In the event of a fault on the first (main) controller, the second (backup) controller must take over the engine control automatically without interrupting the water jet. This measure increases the availability of your fire pumps and consequently the entire system.

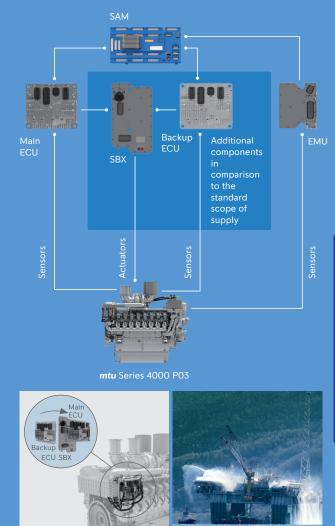
The redundant controllers developed by us can be used in direct, hydraulic, and diesel-electric drive systems. To redundantly record all engine data required for controlling, a second sensor set is installed on the engine. The ECU7 engine control unit is used as a main and backup controller. Because the injectors and high-pressure fuel control block are not installed redundantly, triggering of these actuators must be switchable between the two controllers: and so the new SBX1 switch box forms the heart of this system.

#### Switching

The *mtu* engine controller offers the option of manual switching, whereby the controller active at any given moment is displayed optically (via LED). The switching process is designed to guarantee the greatest possible redundancy of the system. Optimal use is made of the ECU7 plugs for logic switching and for supplying the new unit. This results in extremely simple wiring. If switching is necessary, drops in speed and excessively high rail pressure must be prevented. Our system guarantees that these demands are met for all types of applications (direct, diesel-electric, or diesel-hydraulic pump drive), all engine cylinder variants (12V, 16V, or 20V), and for every engine base speed (1,500 rpm for 4000 P63 or 1,800 rpm for 4000 P83).

#### **Benefits:**

- Achieving the NFPA20 standard for *mtu* Series 4000 P-engines
- Specifically designed for common rail injection
- Increased availability thanks to redundancy
- Simple retrofitting due to plug-and-play
- All components are developed to work together seamlessly
- All from one trusted source and in the quality you expect from us



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mtu Service solutions

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### **mtu** SERVICE SOLUTIONS - A LIFETIME OF VALUE

Our service solutions for engines and propulsion systems are designed to maximize performance, extend life, and provide expert support. These solutions are categorized into three main value propositions: Secure, Sustain, and Support.



### Enjoy peace of mind with maximizing asset performance and reducing operational risks

- Extended coverage
- mtu ValueCare Agreements
- Digital solutions



#### Extending equipment life and reducing costs while protecting the environment

- Reman/overhaul solutions
- New exchange engine
- Upgrades and refits





#### Expert service from a reliable partner to keep operations running smoothly

- Support services
- Genuine spare parts & consumables
- Training
- Maintenance & repair

#### Extended coverage

# BEST-IN-CLASS WARRANTY OPTIONS



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#### Equipment lifecycle (years) from handover

						-			٦
Standard warranty	1 – 2 years <sup>1</sup>								
Extended Coverage (EC new)*		1.	- 5 years²						
EC extension*					1 – 3 yea	ars <sup>3</sup>	1 - 3	years <sup>3</sup>	
EC for used <i>mtu</i> equipment*			1 - 3	3 years³		1-	3 years	3	

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\* See your EC terms & conditions for details

<sup>1</sup> for Commercial Marine applications: 1 year standard warranty for Yachts applications: 2 years standard warranty

<sup>2</sup> for Commercial Marine applications: 1 - 5 years EC new

for Yachts applications: 1 - 3 years EC new

<sup>3</sup> only Yachts applications

Costs covered	Covered equipr
In case of a corrective claim: material, labor, travel cost (if applicable) Exclusions: e.g. Removal & reinstallation of engine, gearbox etc. and all preventive maintenance	Engine and on- electronics (onl Scope of Supply Optional: Gearb & Automation
Place of performance	Deductible
Place of performance Nearest authorized <i>mtu</i> service center, defined place or other locations as advised by <i>mtu</i>	Deductible No deductible o optional 500 EU repair visit and propulsion line



Flexible options and local support to suit your needs (e.g. operating hours)



100 % genuine parts amd components



Protection against unexpected repair costs

#### mtu ValueCare Agreements

# PROTECT YOUR INVESTMENT



03

You've got a tough job. Get the power, performance and peace of mind to get it done right with *mtu* ValueCare Agreements tailored support throughout the life of your equipment.

In your world, every second counts. Our digitally connected propulsion systems, wrapped in ValueCare Agreements, make it easy to keep your business running smoothly and reduce total cost of ownership by maximizing uptime, optimizing lifecycle costs and helping you avoid equipment-related business disruptions through preventive maintenance. That's why it pays to plan ahead by investing in a superior **mtu** system and protecting it with our ValueCare Agreement.

Tailored solutions to move your business forward:



### Bronze

Covers proactive delivery of preventive parts at a fix rate to ensure parts availability and price stability Covers preventive and corrective maintenance to avoid unexpected maintenance costs

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#### Gold

Includes an operational uptime commitment for maximum availability

#### mtu ValueCare Agreements helps you

- Increase operational uptime
- Guarantee parts availability and service quality
- Predict equipment-related costs
- Optimize maintenance planning
- Connect to us, 24/7
- Attain peace of mind

#### Digital solutions

# YOUR POWER. YOUR SERVICE. CONNECTED.





Our cloud-based *mtu* Go portfolio aims to enhance your equipment performance through asset-related tools and services. For that, we have tailored packages suited to your needs.



### **Connect all your equipment** Data collection from your fleet, asset, system and engine

Connectivity is the basis for all the advantages of digitally supported service. Using our edge software connected to the control unit, you and your service network can monitor relevant deviations from the optimum conditions remotely. We offer several ways to collect data, including the creation of interfaces to already existing data sets. In doing so, we always adhere to the highest data privacy and security standards of our industry.

#### Access your data

- Remote monitoring, available for individual assets, as well as complete fleets worldwide
- Data privacy and security to the highest industry standards





Delivering actionable insights through digital solutions



#### Asset Management Access comprehensive real-time and recent performance data for all assets worldwide, conveniently from one centralized platform

With the *mtu* Go platform, predefined users, such as on-site technicians or managers, can view the system data and perform initial analyses by using diagnostic tools. By accessing the same information, your service network can provide fast support in handling alarms and planning necessary maintenance together with you.

#### Keep track of your data

- All important data and alarms available at a glance for efficient fleet monitoring
- Intuitive and clear design for easy operation
- Visual comparison of data using the diagnostic tools for initial analyses



### Equipment Health Management Digital solutions for your detailed data analysis on necessary actions

Supported by *mtu* Go your Service Network is able to analyze all relevant data from your equipment and compare it with data sets from other systems. From this we together can proactively derive recommendations for action.

Enhance operational continuity and prevent equipment failure by leveraging proactive monitoring services. Utilize analytics to identify critical states and trends, ensuring optimal availability.

#### Packages coming soon (under development)

- Maintenance Management: Forecast, plan, and execute service tasks based on maintenance schedules and operating hours
- Guided Troubleshooting: providing a user-friendly and guided fault resolving experience for your technicians

#### Reman/overhaul solutions

### WHATEVER YOUR CIRCUMSTANCE – WE'VE GOT YOU COVERED



*mtu* engines are built to last thanks to high engineering standards and an unwavering commitment to service and support. At the end of its first service life, we also offer solutions to refurbish your engine to like-new factory condition.



Provided by the same experts that originally built your engine, *mtu* reman and overhaul solutions make it run like new again. How? By delivering the same high standards of performance, service life and quality as with new *mtu* products. What's more, we offer fixed pricing and turnaround times up front along with a full factory warranty. Choose your solution from a wide reman and overhaul portfolio:

### In-situ overhaul

Performed inside the ship

Condition based in-situ overhaul

Engine overhaul based on your engine's condition performed inside the ship.

Standard in-situ overhaul

A full overhaul of your engine performed inside the ship.

#### **Factory overhauls**

A full overhaul of your engine performed inside an *mtu* workshop.

#### **Reman engine**

Replace your existing engine and system with a remanufactured unit.

#### New exchange engine

A new engine from our series production.



#### Reman/overhaul solutions

### KEEP A GOOD THING GOING

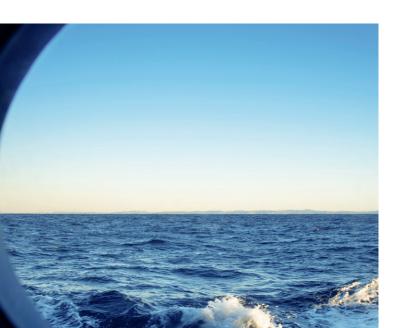


#### Turn back the clock with factory overhauls

Completely restore your original equipment with an overhaul in our factory. This solution is ideal for classic and specialized engines such as *mtu* Series 183, 396, 493, 538, 595, 652, 956, 1163 and others (e.g. 2000 and 4000) that require greater customization during the restoration and validation process. As a result, your equipment delivers same-as-new performance that only we can offer.

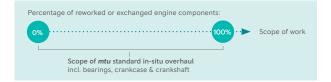
#### Save time and money with in-situ overhauls

Our in-situ overhauls directly inside the ship are ideal when the engine can't be removed from the vessel. We offer both comprehensive standard overhauls and a more cost-optimized, condition-based solution.



#### mtu standard in-situ overhaul

This comprehensive offer covers the replacement, overhaul and/or reconditioning of all engine components. The work performed fully complies with overhaul manual and maintenance specifications. The engine's service life is extended by a full cycle before the next scheduled overhaul.



#### mtu condition-based in-situ overhaul

This is a more cost-optimized in-situ overhaul offer that covers the replacement and overhaul of a defined scope of parts and components. Further measures depend on the condition of the engine.

A list of other parts and components are also examined to determine whether to overhaul, exchange or continue using them. This option can potentially reduce the work scope, downtime and costs.



#### Exchange and save with a reman solution

The reman solution we offer for *mtu* Series 2000 and 4000 involves replacing your existing engine and system with a remanufactured unit provided by your *mtu* service partner. At the same time, you receive credit for your original core based on its technical condition. With our core exchange program, we essentially assume the total costs and time for replacing your product up front. In addition to allowing you to avoid unplanned costs, our reman solution greatly minimizes downtime.







Support services

### YOUR LOCAL SUPPORT – WORLDWIDE



The most important part of your propulsion system isn't a part at all – it's your local service team. With more than 1,200 service locations worldwide – backed by regional Parts Logistics Centers in Europe, Asia and America – you can count on responsive support by expert technicians, wherever work takes you. To find your local service partner, visit www.mtu-solutions.com.

#### Expert service from a reliable partner

On-Demand Support—including professional inspections and preventive maintenance recommendations from us—helps you identify and address problems early, save on repairs or unexpected downtime, and optimize your equipment's performance and longevity. Inspections include visual assessment, test run and leak check, on-site oil and coolant analysis, diagnostic evaluation and reporting.

#### Always on call, 24/7

Whether it's connecting you with a local service partner or assigning an urgent problem to a dedicated team of our experts, we're ready to assist you—wherever you are, whatever you need.

Europe, Middle East, Africa +49 7541 90-77777 Asia/Pacific +65 6860 9669 North and Latin America +1 248 560 8888 info@ps.rolls-royce.com

# EXHAUST EMISSIONS

Many countries have implemented environmental legislation to protect people from consequences of polluted air. For this reason an increasing number of countries regulate emissions from specific mobile and stationary sources. Emission standards may apply internationally, nationally and/or for specific areas. The enforcement of an emission legislation may depend for example on the area where the equipment is used and the way it is operated.

The emission legislations may be categorized by power range and/or cylinder capacity. Emission legislations generally require a certificate which states compliance. Stationary applications may require on-site approvals (on-site emission test) depending on the particular emission legislation.

Please find as follows examples of emission standards which apply to the marine industry. For details please consult the applicable legislation and/or permitting authority.

#### IMO - International Maritime Organization

MARPOL Annex VI Regulation 13 (NOx) and NOx Technical Code 2008: Marine diesel engines > 130 kW for ships engaged on international voyages to which MARPOL Annex VI applies (= flying the flag of a signatory, or entering waters of the jurisdiction of a signatory to the Annex. Signatory overview see IMO webpage, "Status of Conventions"). Fixed & floating platforms, including drilling rigs and similar structures, are considered as ships. For those structures IMO regulations are in addition to any controls imposed by the government which has jurisdiction over the waters in which they operate.

#### Applicability of tiers:

For new ships date of construction of the ship, for engine replacement with non-identical engine or installation of additional engine date of installation. Exemption rules are in place.

Currently applicable emission stages:

- IMO Tier II outside of NOx Emission Control Areas (NOx ECA)
- IMO Tier III is applicable in NOx Emission Control Areas (NOx ECA) only

Emission Control Areas (ECA):

- An ECA may limit NOx, SOx and particulate matter (PM) emissions, or both. MARPOL Annex VI Regulation 14 (SOx and PM emission compliance) requires fuels with less than 1000 ppm (0.1 %) sulphur (since January 1st, 2015).
- The enforcement dates of an ECA will be specified for each ECA individually. For the North American & US Caribbean ECA this has been January 1st, 2016 with regard to NOx.
- Additionally to the North American & US Caribbean the North Sea and the Baltic Sea are astablished as ECA for SOx and PM as well as NOx emissions.

For IMO Tier III certified engines with SCR aftertreatment, we provide a NOx-conformity document, which is mandatory by IMO's 2017 SCR guidelines and the NOx technical code 2008.

# EXHAUST EMISSIONS

#### US EPA - United States Environmental Protection Agency

40CFR1042: Marine diesel engines > 8 kW for vessels registered (flagged) in the United States.

Applicability of tiers: Date of engine manufacture. Specific replacement engine rules are in place. Exemption rules are in place.

Currently applicable emission stages:

- < 600 kW EPA Tier 3
- > 600 kW EPA Tier 4
- Recreational engines: EPA Tier 3r

#### China - China Emission Regulation for Marine Engines (Stage I, II)

GB 15097-2016 defines the regulatory requirements of Stage I and II. GD05-2018 adds some operational detailed rules by CCS.

Currently applicable emission stages:

- C2

#### EU - European Union: Commercial Marine

EU Regulation 2016/1628 has replaced the previously existing EU Nonroad Directives 97/68/EC amended by 2012/46/EC and the corresponding CCNR limits.

It defines, in addition to many other categories of off-highway engines, the requirements for engines used in inland waterway vessels.

EU V applies for engines which have been placed into the market after 01/2019 respectively 01/2020 for engines > 300 kW.

Due to BREXIT, a GBTA type approval, provisional or full, is applicable for UK market (inland marine) starting from 2023.

#### EU - European Union: Recreational Marine

EU Recreational Craft Directive (RCD) 2013/53/EU has replaced the previously existing 94/25/EC as amended by 2003/44/EC. It defines the requirements for propulsion engines for recreational crafts from 2.5 to 24 m hull length operating within EU territories.

Applicability of stages: Date of placing the engine/boat into the market. Exemption rules are in place.

Currently applicable emission stages:

- EU V
- RCD 2

Due to BREXIT, a UKCA marking, declaring conformity with UKs recreational craft standards is applicable for UK market starting from 2023.

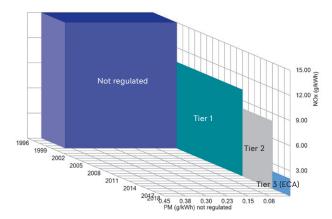
Additional to afore mentioned emission regulations we are able to deliver engines also for regional emission standards such as BSO (Lake Constance) or SAV (Switzerland) on request.

Besides current emission standards we are able to deliver also replacement engines with outdated emission standards. Replacement engine rules need to be observed.

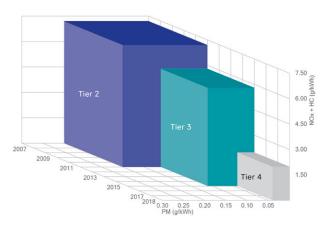
# EXHAUST EMISSIONS

### Samples for emission stages in marine industry: IMO

IMO Seagoing ships



**EPA** 



#### Abbreviations

T3c	EPA Tier 3 for commercial use
T3r	EPA Tier 3 solely for recreational use
T4c	EPA Tier 4 for commercial use
T1NRMM	EPA Tier 1 - Nonroad Mobile Machinery
T2NRMM	EPA Tier 2 - Nonroad Mobile Machinery
CCNR II	European commercial inland waterway transport -
	mutual recognition with EU IIIA
EU IIIA	European commercial inland waterway transport -
	mutual recognition with CCNR II
RCD 2	European recreational craft directive
EU V	EU Tier V as per (EU) 2016/1628
IMO I	International Maritime Organization Stage I
	(beginning form January 2000)
IMO II	International emission standard outside of emission
	control areas (ECA)
IMO III	International emission standard within emission
	control areas (ECA)
C1	China emission regulation for marine engines
	(Stage I)
C2	China emission regulation for marine

#### Please note

engines (Stage II)

that the engines and systems (only) comply with country or region specific emission requirements and have appropriate emission certification(s) which are explicitly stated in respective technical specifications. Any Export/Import/Operation of the engine in countries or regions with different applicable emission law requirements is at the customers responsibility.

# NOTES

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Solution Guide

Marine & Offshore


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#### Further special solution guides

- Rail
- PowerGen
- C&I, Agricultural, Mining
- Oil & Gas Industry
- Gendrive

# CONVERSION TABLE

1 kW	= 1.360 PS	g	= 9.80665 m/s <sup>2</sup>	
1 kW	= 1.341 bhp	Л	= 3.14159	
1 bhp	= 1.014 PS	е	= 2.71828	
1 oz	= 28.35 g			
1 lb	= 453.59 g	1 lb	= 16 oz	
1 short ton	= 907.18 kg	1 short ton	= 2000 lbs	
1 lb/bhp	= 447.3 g/PSh	1 ft lb	= 1.356 Nm	
1 lb/bhp	= 608.3 g/kWh	1 ft/min	= 0.00508 m/s	
1 gal/bhp (US)	= 4264 g/kWh	pDiesel	= 0.83 kg/l	
1 kWh	= 860 kcal	1 lb/sqin	= 0.069 bar (1 psi)	
1 cal	= 4.187 J	1 mm Hg	= 1.333 mbar (133.3 Pa)	
1 BTU	= 1.055 kJ	$1 \text{ mm H}_2\text{O}$	= 0.0981 mbar (9.81 Pa)	
1 inch	= 2.540 cm	Т (К)	= t (°C) + 273.15	
1 sq. inch	= 6.542 cm <sup>2</sup>	t (°C)	= 5/9 x (t (°F) -32)	
1 cu. inch	= 16.387 cm <sup>3</sup>	t (°C)	= 5/4 x t (°R)	
1 foot	= 3.048 dm	1 foot	= 12 inches	
1 sq. foot	= 9.290 dm <sup>2</sup>	1 yard	= 3 feet	
1 mile	= 1.609 km	1 mile	= 5280 feet	
1 naut. mile	= 1.853 km	1 naut. mile	= 6080 feet	
1 UK Gallon	= 4.546 l	1 US Barrel	= 0.159 m <sup>3</sup>	
1 US Gallon	= 3.785 l	= 42 US Gallons		
Energy:	1 J = 1 Ws = 1 VAs = 1 Nm			
Power:	1 W = 1 VA = 1 Nm/s			
Force:	1 N = 1 kgm/s <sup>2</sup>			
Pressure:	1 Pa = 1 N/m² (1 bar = 10 <sup>5</sup> Pa)			
MEP (bar)	$= \frac{P_{cyl}(kW) \times 1200}{n(1/min) \times V_{cyl}(l)}$			
Torque (Nm = $\frac{P_{ges}(kW) \times 30000}{n(1/min) \times \pi}$				

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